



## Fact Sheet about Clarksville, Tenn., Manufacturing Plant

### *Plant to Showcase Unprecedented New Product Introductions, Early Compliance*

<b>What's Happening</b>	The largest Trane Commercial Systems manufacturing plant, located in Clarksville, Tenn., will host events on Oct. 14 to showcase unprecedented new product introductions and early compliance with conversion to R-410A refrigerant.
<b>About the Plant</b>	Two facilities, including a manufacturing plant and an office building, are located in Clarksville, approximately an hour northwest of Nashville, Tenn., at: 2701 Wilma Rudolph Boulevard Clarksville, Tenn. Total square footage: 1.2 million on a 13-acre site
<b>Employees</b>	The site employs more than 1,300 people, including approximately 900 production employees and nearly 400 office staff.
<b>Union Affiliation</b>	Local 1296 of the International Association of Machinists and Aerospace Workers
<b>Community Outreach</b>	Trane is the largest non-government employer in the area. Trane also is the largest contributor to the United Way in the Greater Clarksville region. Community programs supported by Trane include: Partners in Education 100% Graduation Program; Austin Peay State University's engineering program; National Engineer's Week; and the Morale, Welfare and Recreation program for Fort Campbell soldiers and their families. Other events and programs supported by Trane employees include: the Alzheimer's Memory Walk; American Cancer Society's Relay for Life and Ride for the Cure; American Heart Walk; Big Brothers/Big Sisters Bowl for Kids and mentoring program. Employees also support Camp Rainbow for seriously ill children, Safe House Shelter, Meals on Wheels, and many others. Trane also conducts four American Red Cross blood drives each year.
<b>Product Produced</b>	Since 1983, the plant has produced commercial unitary products. Unitary products include packaged products that are designed, built and tested in manufacturing facilities, then delivered to the customer for quick installation and operation. In comparison, applied products (chillers, air handling units and controls) are delivered separately to a jobsite and assembled into a system. Current production includes: <ul style="list-style-type: none"><li>• Light commercial unitary (Voyager™ II)</li><li>• Large commercial unitary (Voyager III, Intellipak™, Intellipak II, and split-system units)</li></ul>
<b>Markets Served</b>	Products produced in Clarksville are distributed throughout North America (95 percent) and worldwide (5 percent) and serve industries that include retail stores, restaurants, offices, healthcare, government buildings, manufacturing and industrial.
<b>Key Customers</b>	Key customers include: The Home Depot, Loew's, Yum, Costco, Walgreens and Best Buy.

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#### **About Trane**

Trane, a business of Ingersoll Rand - the world leader in creating and sustaining safe, comfortable and energy efficient environments - improves the performance of homes and buildings around the world. Trane solutions optimize indoor environments with a broad portfolio of energy efficient heating, ventilating and air conditioning systems, building and contracting services, parts support and advanced controls for homes and commercial buildings. For more information, visit [www.Trane.com](http://www.Trane.com).

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