



# Tracer CH530™ Control System for Scroll Chillers

CGAN/CXAN 209-214

CGCL 200-600

CGWH/CCUH 115-250

CGWN/CCUN 205-215

RAUL 190-800



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TRANE  
TECHNOLOGIES™

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# General information

## Foreword

These instructions are given as a guide to good practice in the installation, start-up, operation, and maintenance by the user, of Trane CH530 chiller control system on scroll chillers. They do not contain full service procedures necessary for the continued successful operation of this equipment. The services of a qualified technician should be employed through the medium of a maintenance contract with a reputable service company. Read this manual thoroughly before unit start-up.

## Warnings and cautions

Warnings and Cautions appear at appropriate sections throughout this manual. Your personal safety and the proper operation of this machine require that you follow them carefully. The constructor assumes no liability for installations or servicing performed by unqualified personnel.

**WARNING!:** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**CAUTION!:** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices or for equipment or property-damage-only accidents.

## Safety recommendations

To avoid death, injury, equipment or property damage, the following recommendations should be observed during maintenance and service visits:

1. Disconnect the main power supply before any servicing on the unit.
2. Service work should be carried out only by qualified and experienced personnel.

## Reception

On arrival, inspect the unit before signing the delivery note.

### Reception in France only:

In case of visible damage: The consignee (or the site representative) must specify any damage on the delivery note, legibly sign and date the delivery note, and the truck driver must countersign it. The consignee (or the site representative) must notify Trane Epinal Operations - Claims team and send a copy of the delivery note. The customer (or the site representative) should send a registered letter to the last carrier within 3 days of delivery.

### Reception in all countries except France:

In case of concealed damage: The consignee (or the site representative) must send a registered letter to the last carrier within 7 days of delivery, claiming for the described damage. A copy of this letter must be sent to Trane Epinal Operations - Claims team.

**Note:** for deliveries in France, even concealed damage must be looked for at delivery and immediately treated as visible damage.

## Warranty

Warranty is based on the general terms and conditions of the manufacturer. The warranty is void if the equipment is repaired or modified without the written approval of the manufacturer, if the operating limits are exceeded or if the control system or the electrical wiring is modified. Damage due to misuse, lack of maintenance or failure to comply with the manufacturer's instructions or recommendations is not covered by the warranty obligation. If the user does not conform to the rules of this manual, it may entail cancellation of warranty and liabilities by the manufacturer.

## Maintenance contract

It is strongly recommended that you sign a maintenance contract with your local Service Agency. This contract provides regular maintenance of your installation by a specialist in our equipment. Regular maintenance ensures that any malfunction is detected and corrected in good time and minimizes the possibility that serious damage will occur. Finally, regular maintenance ensures the maximum operating life of your equipment. We would remind you that failure to respect these installation and maintenance instructions may result in immediate cancellation of the warranty.



## General information

### Training

To assist you in obtaining the best use of it and maintaining it in perfect operating condition over a long period of time, the manufacturer has at your disposal a refrigeration and air conditioning service school. The principal aim of this is to give operators and technicians a better knowledge of the equipment they are using, or that is under their charge. Emphasis is particularly given to the importance of periodic checks on the unit operating parameters as well as on preventive maintenance, which reduces the cost of owning the unit by avoiding serious and costly breakdown.

# Overview

The Trane CH530 control system that runs the chiller consists of several elements:

- The main processor collects data, status, and diagnostic information and communicates commands to the **LLID (for Low Level Intelligent Device)** bus. The main processor has an integral display (DynaView).
- **LLID bus.** The main processor communicates to each input and output device (e.g. temperature and pressure sensors, low voltage binary inputs, analog input/output) all connected to a four-wire bus, rather than the conventional control architecture of signal wires for each device.
- The **communication interface** to a building automation system (BAS).
- A **service tool** to provide all service/maintenance capabilities. Main processor and service tool (TechView) software is downloadable from [www.Trane.com](http://www.Trane.com). The process is discussed later in this section under TechView Interface. DynaView provides bus management. It has the task of restarting the link, or filling in for what it sees as “missing” devices when normal communications has been degraded. Use of TechView may be required.

The CH530 uses the IPC3 protocol based on RS485 signal technology and communicating at 19.2 Kbaud to allow 3 rounds of data per second on a 64-device network. Most diagnostics are handled by the DynaView. If a temperature or pressure is reported out of range by a LLID, the DynaView processes this information and calls out the diagnostic. The individual LLIDs are not responsible for any diagnostic functions.

**Note:** *It is imperative that the CH530 Service Tool (TechView) be used to facilitate the replacement of any LLID or reconfigure any chiller component.*

## Controls Interface

### DynaView (picture on cover)

Each chiller is equipped with the DynaView interface. DynaView has the capability to display additional information to the advanced operator including the ability to adjust settings. Multiple screens are available and text is presented in multiple languages as factory-ordered or can be easily downloaded online.

### TechView

TechView can be connected to the DynaView module and provides further data, adjustment capabilities, diagnostics information, downloadable software, and downloadable languages.



# DynaView Interface

## Power Up

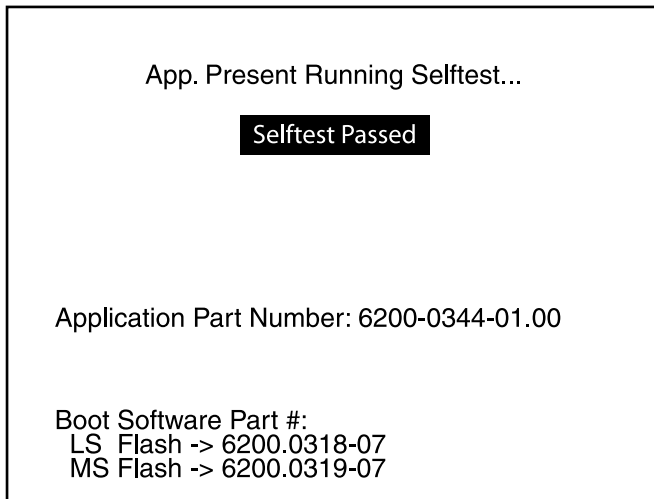
On power-up, Dynaview will progress through 3 screens.

The first screen (Figure 1) will display for 3-10 seconds. This screen will give the status of the Application software, the Boot Software P/N, selftest results and the application part number. The contrast is adjustable from this screen. The message "Selftest passed" may be replaced with "Err2: RAM Error" or "3Err3: CRC Failure"

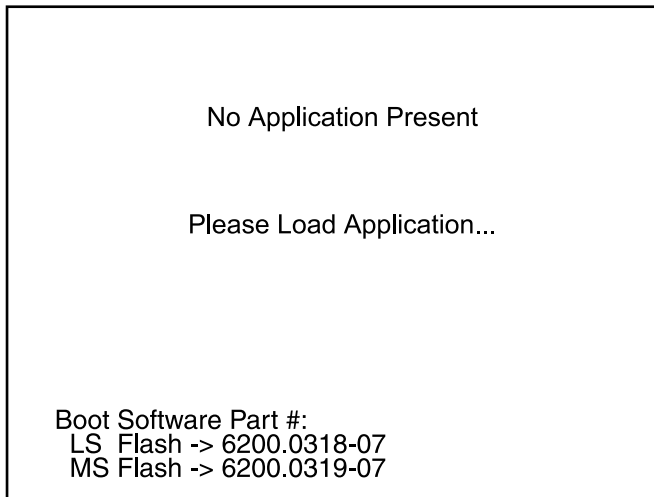
Note that the Application and Boot software numbers will vary according to the unit type.

If no application is found, the screen (Figure 2) will display instead of Figure 1.

**Figure 1**



**Figure 2**

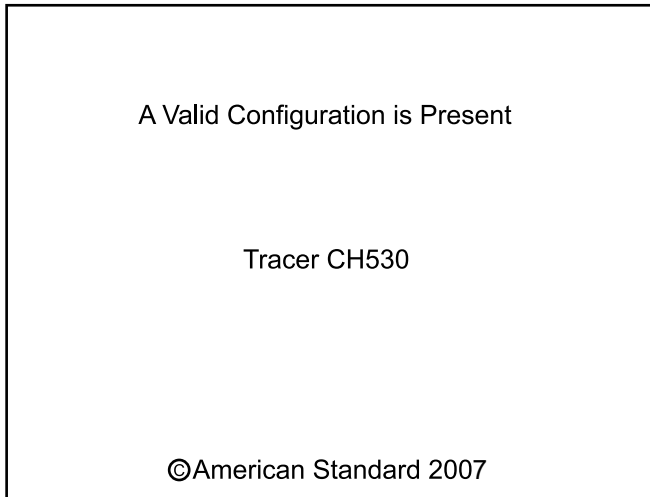


## DynaView Interface

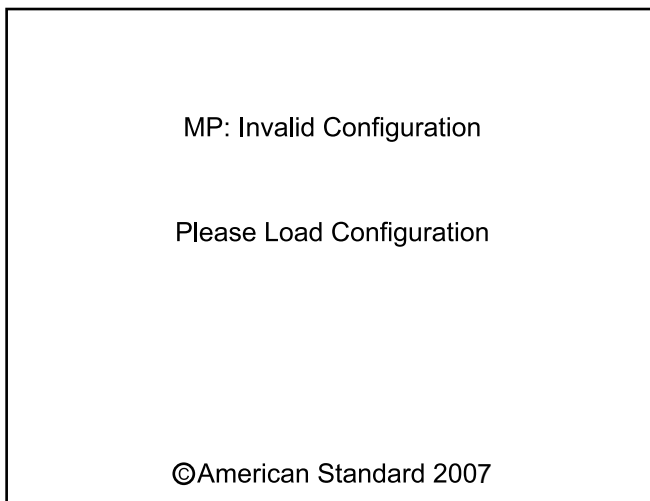
The second screen (Figure 3) will display for 15-25 seconds. If a valid configuration is present, "Tracer CH530" will also be displayed. If the MP configuration is found to be invalid, "MP: Invalid Configuration" is displayed indefinitely. Contact your local Trane service technician.

The third screen is the first screen of the application.

**Figure 3**



**Figure 4**



## DynaView Interface

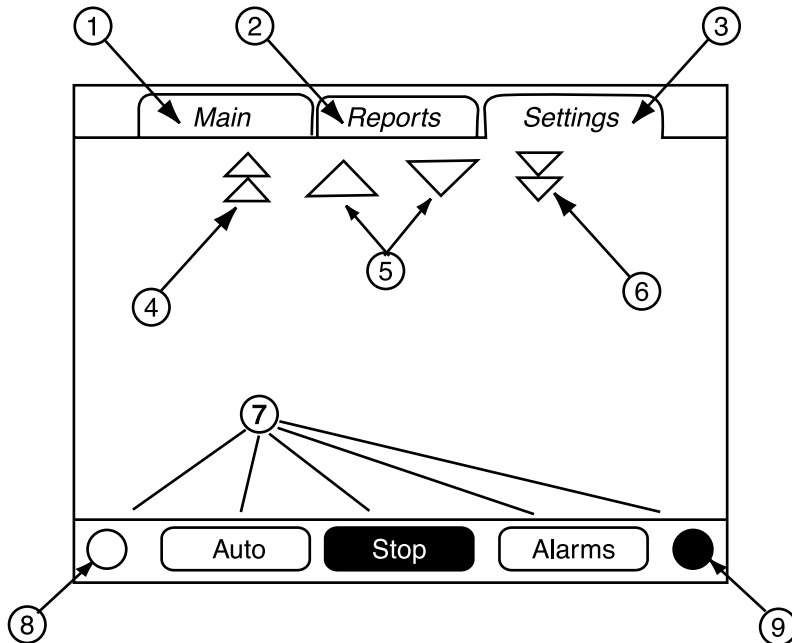
The display on DynaView is a 1/4 VGA display with a resistive touch screen and an LED backlight. The display area is approximately 4 inches wide by 3 inches high (102mm x 60mm).

### CAUTION!

**Equipment Damage! Putting excessive pressure on the touch screen could cause damage. It takes less than 7 kg of force to break the screen.**

In this touch screen application, key functions are determined completely by software and change depending upon the subject matter currently being displayed. The basic touch screen functions are outlined below.

**Figure 5 – Basic Screen Format**



### Radio Buttons

Radio buttons show 1 menu choice among 2 or more alternatives, all visible. The possible selections are each associated with a button. The selected button is darkened, presented in reverse video to indicate it is the selected choice. The full range of possible choices as well as the current choice is always in view.

### Spin Value Buttons

Spin values are used to allow a variable setpoint to be changed, such as leaving water setpoint. The value increases or decreases by touching the (+) or (-) arrows.

### Action Buttons

Action buttons appear temporarily and provide the user with a choice such as **Enter** or **Cancel**.

### File Folder Tabs

File folder tabs are used to select a screen of data. The tabs are in 1 row across the top of the display. The user selects a screen of information by touching the appropriate tab.

## Display Screens

The main body of the screen is used for description text, data, setpoints, or keys (touch sensitive areas). The Chiller Mode is displayed here. A double arrow pointing to the right indicates more information is available about the specific item on that same line. Pressing it will bring you to a sub-screen that will present the information or allow changes to settings.

The bottom of the screen (7) is present in all screens and contains the following functions. The contrast (8,9) may require re-adjustment at ambient temperatures significantly different from those present at last adjustment. The other functions are critical to machine operation. The AUTO and STOP keys are used to enable or disable the chiller. The key selected is in black (reverse video). The chiller will stop when the STOP key is touched and after completing the Run Unload mode.



## DynaView Interface

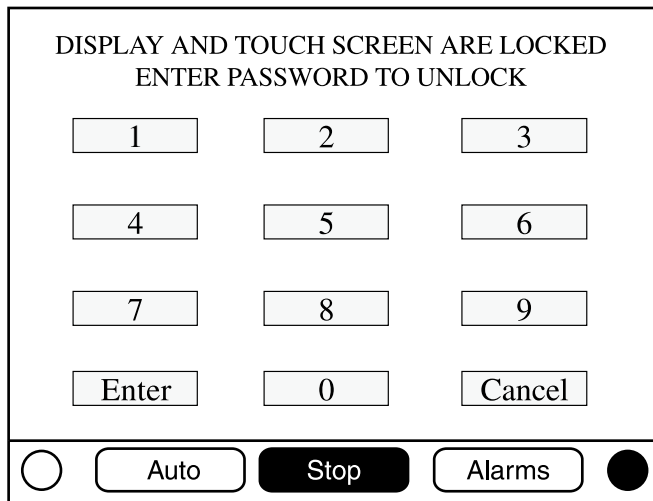
Touching the AUTO key will enable the chiller if no diagnostic is present. (A separate action must be taken to clear active diagnostics.) The AUTO and STOP keys take precedence over the Enter and Cancel keys. (While a setting is being changed, AUTO and STOP keys are recognized even if Enter or Cancel has not been pressed.) The ALARMS button appears only when an alarm is present, and blinks (by alternating between normal and reverse video) to draw attention to a diagnostic condition. Pressing the ALARMS button takes you to the corresponding tab for additional information.

### Keypad/Display Lockout Feature

**Note:** The DynaView display and Touch Screen Lock screen is shown above. This screen is used if the Display and touch screen and lock feature is enabled. Thirty minutes after the last keystroke, this screen is displayed and the Display and Touch Screen is locked out until the sequence "159 <ENTER>" is pressed. Until the proper password is entered, there will be no access to the DynaView screens including all reports, setpoints, and Auto/Stop/Alarms/Interlocks. The password "159" can not be changed from either DynaView or TechView.

For setting changes, use the password "314 <ENTER>".

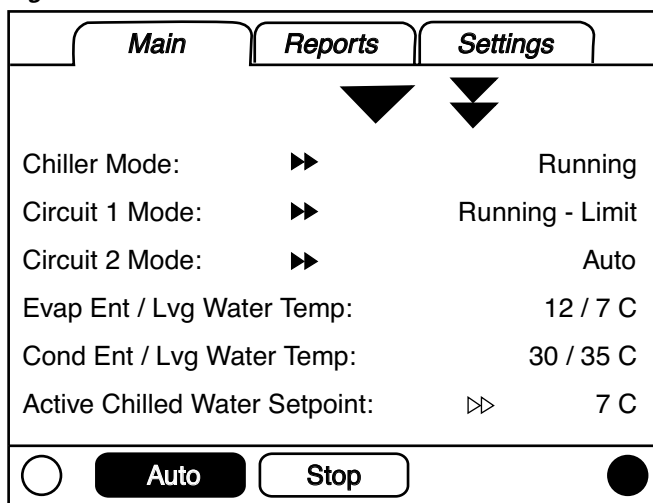
**Figure 6 – Keypad**



### Main Screens

The Main screen shall be the default screen. After an idle time of 30 minutes the CH530 shall display the Main screen with the first data fields. The remaining items (listed in the following table) will be viewed by selecting the up/down arrow icons.

**Figure 7 – Main screen**





## DynaView Interface

**Table 1 – Main Screen Data Fields Table**

Description	Units	Resolution	Dependencies
1. Chiller Mode (>> submodes)	enumeration		
2. Circuit Mode (>> submodes)	enumeration		If one circuit chiller
3. Circuit 1 Mode (>> submodes)	enumeration		If two circuit chiller
4. Circuit 2 Mode (>> submodes)	enumeration		If two circuit chiller
5. Evap Ent/Lvg Air Temp	F / C	0.1	
6. Evap Ent/Lvg Water Temp	F / C	0.1	
7. Cond Ent/Lvg Water Temp	F / C	0.1	If option installed
8. Active Chilled Water Setpoint (>>source)	F / C	0.1	
9. Active Air Temp Setpoint (>>source)	F / C	0.1	
10. Active Hot Water Setpoint (>>source)	F / C	0.1	If option installed
11. External Capacity Control	%	1	
12. Average Line Current	% RLA	1	If option installed
13. Active Demand Limit Setpoint (>>source)	%	1	
14. Active Ice Termination Setpoint (>>source)	F / C	0.1	If option installed
15. Outdoor Air Temperature	F / C	0.1	If option installed
16. Software Type	enumeration	Scroll	
17. Software Version		X.XX	

### Active Chilled Water Subscreen

The active chilled water setpoint is the setpoint which the unit is currently controlling. It is the result of arbitration between the front panel, BAS, external, and auxiliary setpoints (auxiliary not shown in the following figure), which in cases may be subjected to a form of chilled water reset.

**Figure 8 – Active Chilled Water Subscreen**

◀ Back		
Active Chilled Water Setpt Arbitration		
Front Panel	7.0 C	Active
BAS	9.0 C	
External	8.0 C	
Chilled Water Reset :		Disabled
-----		
Active Chilled Water Setpoint:	9.0 C	
<input type="radio"/>	Auto	Stop <input checked="" type="radio"/>

The chilled water reset status area in the most right column will display one of the following messages

- Return
- Constant Return
- Outdoor
- Disabled

The left column text “Front Panel”, “BAS”, “External”, “Auxiliary”, “Chilled Water Reset”, and “Active Chilled Water Setpoint” will always be present regardless of installation or enabling those optional items. In the second column, “-----” will be shown if that option is Not Installed. Otherwise the current setpoint from that source will be shown.

## DynaView Interface

Setpoints that are adjustable from the DynaView (Front Panel chilled water setpoint, Auxiliary chilled water setpoint) will provide navigation to their respective setpoint change screen via a double-arrow to the right of the setpoint source text. The setpoint change screen will look identical to the one provided in the Chiller Setpoints screen.

The "Back" button on the setpoint change screen provides navigation back to the setpoint arbitration screen.

The "Back" button on the setpoint arbitration screen provides navigation back to the chiller screen.

### Other Active Setpoints

The Active Hot Water Setpoint will behave the same way as the Active Chilled Water Setpoint, with the exception that Hot Water does not have an Auxiliary source. Front Panel Hot Water Setpoint will provide navigation to its setpoint change screen.

The Active Demand Limit Setpoint will behave the same way as the Active Chilled Water Setpoint, except that its units are % and there is an Ice Building source in place of the Auxiliary source. Front Panel Demand Limit Setpoint will provide navigation to its setpoint change screen.

The Active Ice Termination Setpoint will behave the same way as the Active Chilled Water Setpoint, with the exception that Ice Termination does not have an external or auxiliary source.

**Table 2 – Main screen menu, Chiller Operating Modes - Top Level**

Chiller Level Mode	
Top Level Mode	Description
MP Resetting	The main processor is going through reset.
MP Resetting Sub Modes	Description
	No Chiller Sub-Modes
Chiller Level Mode	
Top Level Mode	Description
Stopped	The chiller is not running either circuit, and cannot run without intervention.
Stopped Sub Modes	Description
Local Stop	The chiller is stopped by the DynaView Stop button command- cannot be remotely overridden.
Immediate Stop	The chiller is stopped by the DynaView Immediate Stop (by pressing the Stop then Immediate Stop buttons in succession) - previous shutdown was manually commanded to shutdown immediately.
No Circuits Available	The entire chiller is stopped by circuit diagnostics or lockouts that may automatically clear.
Diagnostic Shutdown - Manual Reset	The chiller is stopped by a diagnostic that requires manual intervention to reset.



## DynaView Interface

Chiller Level Mode	
Top Level Mode	Description
<b>Run Inhibit</b>	The chiller is currently being inhibited from starting (and running), but may be allowed to start if the inhibiting or diagnostic condition is cleared.
<b>Run Inhibit Sub Modes</b>	<b>Description</b>
Ice Building Is Complete	The chiller is inhibited from running as the Ice Building process has been normally terminated on the evaporator entering temperature. The chiller will not start unless the ice building command (hardwired input or Building Automation System command) is removed or cycled.
Start Inhibited by BAS	Chiller is stopped by Tracer or other BAS system.
Start Inhibited by External Source	The chiller is inhibited from starting or running by the "external stop" hardwired input.
Start Inhibited by Local Schedule	The chiller is inhibited from starting or running by the Local Schedule.
Diagnostic Shutdown - Auto Reset	The entire chiller is stopped by a diagnostic that may automatically clear.
Waiting for BAS Communications	The chiller is inhibited because of lack of communication with the BAS. This is only valid 15 minutes after power up.
Start Inhibited by Low Ambient Temp	The chiller is inhibited based on the outdoor air temperature.
Chiller Level Mode	
Top Level Mode	Description
<b>Auto</b>	The chiller is not currently running but can be expected to start at any moment given that the proper conditions and interlocks are satisfied.
<b>Auto Sub Modes</b>	<b>Description</b>
Waiting For Evaporator Water Flow	The chiller will wait a user adjustable time in this mode for evaporator water flow to be established per the flow switch hardwired input.
Waiting For A Need To Cool	The chiller will wait indefinitely in this mode, for an evaporator leaving water temperature higher than the Chilled Water Setpoint plus some control dead-band.
Waiting For A Need To Heat	For water cooled (CGWN), the chiller will wait indefinitely in this mode, for a condenser leaving water temperature lower than the Hot Water Setpoint plus some control dead-band. For a reversible (CXAN) the chiller will wait indefinitely in this mode, for an evaporator leaving water temperature lower than the Hot Water Setpoint plus some control dead-band.
Power Up Delay Inhibit: MIN:SEC	On Power up, the chiller will wait for the Power Up Delay Timer to expire.

## DynaView Interface

Chiller Level Mode	
Top Level Mode	Description
<b>Waiting to Start</b>	The chiller is going through the necessary steps to allow the lead circuit to start.
Waiting to Start Sub Modes	Description
Waiting For Condenser Water Flow	The chiller will wait a user adjustable time in this mode for condenser water flow to be established per the flow switch hardwired input.

Chiller Level Mode	
Top Level Mode	Description
<b>Running</b>	At least one circuit on the chiller is currently running.
Running Sub Modes	Description
Maximum Capacity	The chiller is operating at its maximum capacity.
Capacity Control Softloading	The control is limiting the chiller loading due to capacity based softloading setpoints.
Unit is Building Ice	The chiller is Building Ice, and will terminate on the Ice Termination Setpoint based on the Entering Evap Water Temperature sensor.

Chiller Level Mode	
Top Level Mode	Description
<b>Running - Limit</b>	At least one circuit on the chiller is currently running, but the operation of the chiller as a whole is being actively limited by the controls. The sub modes that apply to the Running top modes may also be displayed along with the following limit specific modes.
Running - Limit Sub Modes	Description
Demand Limit	The number of compressors allowed to operate is being limited to less than the available number of compressors by either the BAS system, the front panel demand limit setpoint or the external demand limit input.



## DynaView Interface

Chiller Level Mode	
Top Level Mode	Description
<b>Shutting Down</b>	The chiller is still running but shutdown is imminent. The chiller is going through a compressor run-unload.
Shutting Down Sub Modes	Description
Evaporator Water Pump Off Delay: MIN:SEC	The Evaporator pump is executing the pump off delay timer.
Condenser Water Pump Off Delay: MIN:SEC	The Condenser pump is executing the pump off delay timer.
Chiller Level Mode	
Top Level Mode	Description
<b>Misc.</b>	These sub modes may be displayed in most of the top level chiller modes.
Misc. Sub Modes	Description
Cond Fans Inhibited By Low Pressure	The condenser fans are being inhibited from running because the ambient temperature was below 10°C and the suction pressure status is not good at startup for each circuit.
Hot Water Control	For water cooled (CGWN) the chiller is controlling to the leaving condenser water temperature. For a reversible (CXAN) the reversing valve is in the heating position. This sub-mode is mutually exclusive with the Chilled Water Control mode.
Chilled Water Control	For water cooled (CGWN) the chiller is controlling to the leaving evaporator water temperature. For a reversible (CXAN) the reversing valve is in the cooling position. This sub-mode is mutually exclusive with the Hot Water Control mode.
Air Temperature Control	For units that cool air instead of water, the unit is controlling to the leaving evaporator air temperature.
External Capacity Control	The unit capacity is controlled by external inputs (an external system is responsible for generating staging commands).
Manual Evaporator Pump Override	The evaporator water pump relay is on due to a manual command.
Diagnostic Evap Pump Override	The evaporator water pump relay is on due to a diagnostic.
Diagnostic Condenser Fan Override	The condenser fan relays are on due to a diagnostic.
Manual Condenser Pump Override	The condenser water pump relay is on due to a manual command.
Manual Compressor Control Signal	Chiller capacity control is being controlled by DynaView or TechView.
Supplemental Heater On	The supplemental electric heater is on.
Anti-Freeze Heater On	The anti-freeze heater is on.
Local Schedule Active - Event X	The Local Schedule is active, and has selected Event X's values to control the chiller.

## DynaView Interface

**Table 2 – Circuit Level Operating Modes:**

Circuit Level Mode	
Top Level Mode	Description
<b>Stopped</b>	The circuit is not running, and cannot run without intervention.
Stopped Sub Modes	Description
Diagnostic Shutdown - Manual Reset	The circuit has been shutdown on a latching diagnostic.
Front Panel Circuit Lockout	The circuit is manually locked out by the circuit lockout setting - the nonvolatile lockout setting is accessible through either the DynaView or TechView.
Circuit Level Mode	
Top Level Mode	Description
<b>Run Inhibit</b>	The given circuit is currently being inhibited from starting (and running), but may be allowed to start if the inhibiting or diagnostic condition is cleared.
Run Inhibit Sub Modes	Description
Diagnostic Shutdown - Auto Reset	The circuit has been shutdown on a diagnostic that may clear automatically.
Condenser Pressure Limit	The circuit is being inhibited from starting due to high condenser pressure.
No Compressors Available	Based on the configured compressor staging sequence, the circuit cannot run because necessary compressors are being prevented from running.
Circuit Level Mode	
Top Level Mode	Description
<b>Auto</b>	The circuit is not currently running but can be expected to start at any moment given that the proper conditions are satisfied.
Auto Sub Modes	Description
Calibrating EXV	This submode is displayed when the EXV is performing a calibration. A calibration is only performed when the chiller is not running and never more frequently than once every 24 hours or when the chiller is powered on.
Circuit Level Mode	
Top Level Mode	Description
<b>Waiting to Start</b>	The chiller is going through the necessary steps to allow the lead circuit to start.
Waiting to Start Sub Modes	Description
Waiting For EXV Preposition	The circuit will wait for the time it takes the EXV to get to its commanded pre-position prior to starting the compressor. This is typically a relatively short delay and no countdown timer is necessary (less than 15 seconds).
Circuit Level Mode	
Top Level Mode	Description
<b>Running</b>	The compressor on the given circuit is currently running.
Running Sub Modes	Description
	No Circuit Sub-Modes.



## DynaView Interface

Circuit Level Mode	
Top Level Mode	Description
Running - Limit	The compressor on the given circuit is currently running in a limit mode.
Running - Limit Sub Modes	Description
Hot Start Limit	Additional stages on a given circuit are being held off based on leaving evaporator temperature.
Condenser Pressure Limit	The circuit is being inhibited from loading due to high condenser pressure.
Low Evaporator Pressure Limit	The circuit is being inhibited from loading due to low evaporator pressure.

Circuit Level Mode	
Top Level Mode	Description
Preparing Shutdown	The circuit is preparing to de-energize the compressor.
Preparing Shutdown Sub Modes	Description
Operational Pumpdown	The operational pumpdown is enabled and the circuit is shutting down.

Circuit Level Mode	
Top Level Mode	Description
Shutting Down	The chiller is going through the necessary steps after de-energizing the compressor.
Shutting Down Sub Modes	Description
	No Circuit Sub-Modes.

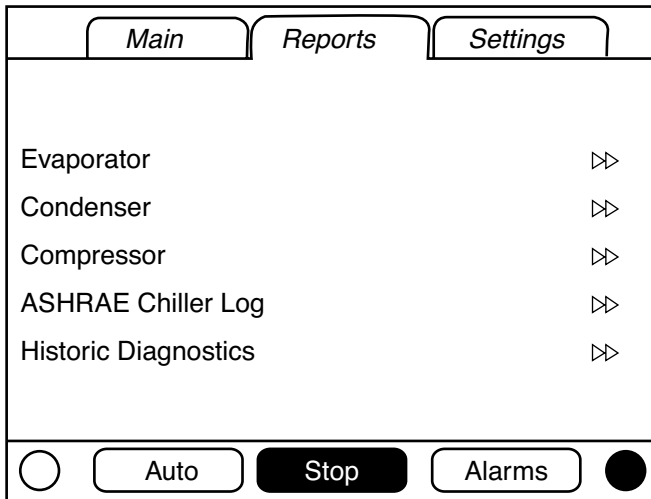
Circuit Level Mode	
Top Level Mode	Description
Misc.	These sub modes may be displayed in most of the top level circuit modes.
Misc. Sub Modes	Description
Defrosting	The circuit is in a defrost operational mode.
Next Defrost Allowed In: MIN:SEC	The circuit recently defrosted, but is not being allowed to defrost again until the timer elapses, even if other criteria for defrost have been met.
Service Pumpdown	The circuit is currently performing a service pumpdown.
Compressor X Running	A specific compressor is running where X is A or B.
Restart Time Inhibit Cprsr X: MIN:SEC	If there is accumulated Restart Inhibit Time, it must expire before the compressor is allowed to start. X is denoted as compressor A or B.
Hot Gas Bypass Time Remaining: MIN:SEC	Circuit is currently performing Hot Gas Bypass, and the circuit will shut down if the timer expires before Hot Gas Bypass is stopped.



## Reports Screen

The Reports tab will allow a user to select from a list of possible reports headings. Each report will generate a list of status items as defined in the following tables.

**Figure 9 – Reports screen**



**Table 3 – Reports Screen**

Report Menu
<b>Description</b>
1. Evaporator
2. Condenser
3. Compressor
4. ASHRAE Chiller Log
5. Historic Diagnostics

Report name: System Evaporator		
Description	Resolution	Units
1. Evap Entering Water Temp	+ or - XXX.X	Temperature
2. Evap Leaving Water Temp	+ or - XXX.X	Temperature
3. Evap Entering Air Temp	+ or - XXX.X	Temperature
4. Evap Leaving Air Temp	+ or - XXX.X	Temperature
5. Evap Pump 1 Command	On, Off	Enumeration
6. Evap Pump 2 Command	On, Off	Enumeration
7. Evap Water Flow Switch Status	Flow, No Flow	



## DynaView Interface

Report name: Circuit Evaporator		
Description	Resolution	Units
1. Evap Sat Rfgt Temp	+ or - XXX.X	Temperature
2. Suction Pressure	XXX.X	Pressure
3. Suction Temperature	+ or - XXX.X	Temperature
4. Suction Superheat	+ or - XXX.X	Delta Temperature
5. Active Superheat Setpoint	+ or - XXX.X	Delta Temperature
6. Evap Approach Temp	+ or - XXX.X	Delta Temperature
7. EXV Position Status		Percent

Report name: System Condenser		
Description	Resolution	Units
1. Cond Entering Water Temp	+ or - XXX.X	Temperature
2. Cond Leaving Water Temp	+ or - XXX.X	Temperature
3. Cond Pump 1 Command	On, Off	Enumeration
4. Cond Pump 2 Command	On, Off	Enumeration
5. Cond Water Flow Switch Status	(Flow, No Flow)	Enumeration
6. Outdoor Air Temperature	+ or - XXX.X	Temperature

Report name: Circuit Condenser		
Description	Resolution	Units
1. Cond Sat Rfgt Temp	+ or - XXX.X	Temperature
2. Discharge Pressure	XXX.X	Pressure
3. Cond Approach Temp	+ or - XXX.X	Temperature

Report name: System Compressor		
Description	Resolution	Units
1. Chiller Running Time:	XXXX:XX	hr:min

Report name: Circuit Compressor		
Description	Resolution	Units
1. Compressor A Starts:	XXXX	Integer
2. Compressor A Running Time:	XXXX:XX	hr:min
3. Compressor B Starts:	XXXX	Integer
4. Compressor B Running Time:	XXXX:XX	hr:min
5. Compressor C Starts:	XXXX	Integer
6. Compressor C Running Time:	XXXX:XX	hr:min
7. Hot Gas Bypass Total Time	XXXX:XX	hr:min

## DynaView Interface

<b>Report name: System ASHRAE Chiller Log</b>		
<b>Description</b>	<b>Resolution</b>	<b>Units</b>
1. Current Time/Date	XX:XX mmm dd, yyyy	Date / Time
2. Chiller Mode:		Enum
3. Active Chilled Water Setpoint:	XXX.X	Temperature
4. Active Air Temperature Setpoint:	XXX.X	Temperature
5. External Capacity Control	XXX	Percent
6. Evap Entering Water Temp:	XXX.X	Temperature
7. Evap Leaving Water Temp:	XXX.X	Temperature
8. Evap Entering Air Temp:	XXX.X	Temperature
9. Evap Leaving Air Temp:	XXX.X	Temperature
10. Evap Water Flow Switch Status:		Enum
11. Active Hot Water Setpoint:	XXX.X	Temperature
12. Cond Entering Water Temp:	XXX.X	Temperature
13. Cond Leaving Water Temp:	XXX.X	Temperature
14. Cond Water Flow Switch Status:		Enum
15. Outdoor Air Temperature	XXX.X	Temperature
16. Active Demand Limit Setpoint	XXX	Percent
17. Average Line Current	% RLA	1

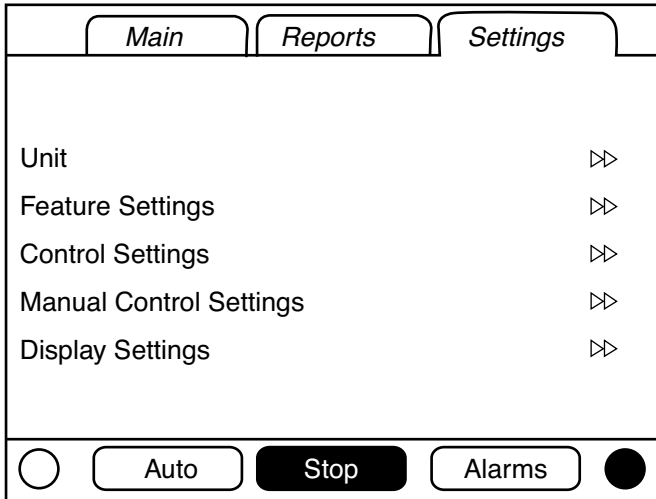
<b>Report name: Circuit ASHRAE Chiller Log</b>		
<b>Description</b>	<b>Resolution</b>	<b>Units</b>
1. Circuit Mode		Enum
2. Evap Sat Rfgt Temp	XXX.X	Temperature
3. Suction Pressure	XXX.X	Pressure
4. Evap Approach Temp:	XXX.X	Temperature
5. Cond Sat Rfgt Temp	XXX.X	Temperature
6. Discharge Pressure	XXX.X	Pressure
7. Cond Approach Temp:	XXX.X	Temperature
8. Compressor A Starts:	XXXX	Integer
9. Compressor A Running Time:	XX:XX	Hours: Minute
10. Compressor B Starts:	XXXX	Integer
11. Compressor B Running Time:	XX:XX	Hours: Minute
12. Compressor C Starts	XXXX	Integer
13. Compressor C Running Time:	XX:XX	Hours:Minute

## DynaView Interface

### Settings Screen

The Settings screen provides a user the ability to adjust settings justified to support daily tasks. The layout provides a list of sub-menus, organized by typical subsystem. This organization allows each subscreen to be shorter in length which should improve the users navigation.

**Figure 10 – Settings screen**



### Settings Menu

Description
1. Unit
2. Feature Settings
3. Control Settings
4. Manual Control Settings
5. Display Settings

## DynaView Interface

Unit		
Description	Resolution or (Enumerations), Default	Units
1. Cool/Heat Command	(Cool, Heat), Cool	Enum
2. Front Panel Chilled Water Setpt	(2) + or - XXX.X	Temperature
3. Front Panel Air Temp Setpt	+ or - XXX.X	Temperature
4. Auxiliary Chilled Water Setpt	+ or - XXX.X	Temperature
5. Auxiliary Air Temp Setpt	+ or - XXX.X	Temperature
6. Front Panel Hot Water Setpt	+ or - XXX.X	Temperature
7. Auxiliary Hot Water Setpt	+ or - XXX.X	Temperature
8. Front Panel Demand Limit Setpt	XX	Percent
9. Front Panel Ice Build Cmd	On/Auto	Enum
10. Front Panel Ice Termn Setpt	+ or - XXX.X	Temperature
11. Setpoint Source	(BAS/Ext/FP, Ext/ Front Panel, Front Panel), BAS/Ext/FP	Enum

Feature Settings		
Description	Resolution or (Enumerations), Default	Units
1. Power-Up Start Delay	10 seconds	Seconds (MM:SS)
2. Cooling Low Ambient Lockout	(Enable, Disable), Enable	Enum
3. Cool Low Ambient Lockout Stpt	XXX.X	Temperature
4. Heat Low Ambient Lockout Stpt	XXX.X	Temperature
5. Water Pump Off Delay	1 minute	Minutes (HH:MM)
6. Ice Building	(Enable, Disable), Disable	Enum
7. Superheat Optimize Enable	(Enable, Disable), Enable	Enum
8. Hot Gas Bypass	(Enable,Disable)	Enum
9. Hot Gas Bypass Max Time	30 seconds	Seconds (MM:SS)
10. Operational Pumpdown	(Enable, Disable), Disable	Enum
11. Supplemental Heat	(Heat Only, Freeze Avoid, Heat & Freeze, Disable), Disable	Enum
12. Local Time of Day Schedule	Subscreen (see below)	
13. External/BAS	Subscreen (see below)	
14. Chilled Water Reset	Subscreen (see below)	
15. Air Temperature Reset	Subscreen (see below)	
16. Evap Freeze Protection - Pumps	Subscreen (see below)	
17. Cond Freeze Protection - Pumps	Subscreen (see below)	



## DynaView Interface

External/BAS Feature Settings (subscreen of Feature Settings)		
Description	Resolution or (Enumerations), Default	Units
1. Ext Chilled/Hot Water Setpoint	(Enable, Disable), Disable	Enum
2. Ext Demand Limit Setpoint	(Enable, Disable), Disable	Enum
3. Maximum Capacity Debounce Time	30 seconds	Seconds (MM:SS)
4. Limit Annunc Debounce Time	30 seconds	Seconds (MM:SS)
5. LCI-C Diag Encoding	(Text, Code) Text	Enum
6. LCI-C Diag Language	(English, Selection 2, Selection 3) English (0)	Enum

Chilled Water Reset Feature Settings (subscreen of Feature Settings)		
Description	Resolution or (Enumerations), Default	Units
1. Chilled Water Reset	(Const Return, Outdoor, Return, Disable), Disable	Enum
2. Return Reset Ratio	XXX	Percent
3. Return Start Reset	XXX.X	Temperature
4. Return Maximum Reset	XXX.X	Temperature
5. Outdoor Reset Ratio	XXX	Percent
6. Outdoor Start Reset	XXX.X	Temperature
7. Outdoor Maximum Reset	XXX.X	Temperature

Air Temperature Reset Feature Settings (subscreen of Feature Settings)		
Description	Resolution or (Enumerations), Default	Units
8. Air Temperature Reset	(Const Return, Outdoor, Return, Disable), Disable	Enum
9. Return Reset Ratio	XXX	Percent
10. Return Start Reset	XXX.X	Temperature
11. Return Maximum Reset	XXX.X	Temperature
12. Outdoor Reset Ratio	XXX	Percent
13. Outdoor Start Reset	XXX.X	Temperature
14. Outdoor Maximum Reset	XXX.X	Temperature

Evap Freeze Protection - Pumps Feature Settings (subscreen of Feature Settings)		
Description	Resolution or (Enumerations), Default	Units
1. Evaporator Freeze Avoidance:	(Enable, Disable), Enable	Enum
2. Evap Freeze Avoid Time Const:	(Fixed, Adaptive), Adaptive	Enum
3. Evap Freeze Avoid Time Const:	XX.X	Minutes
4. Evap Freeze Avoidance Margin:	XXX.X	Temperature

## DynaView Interface

<b>Cond Freeze Protection - Pumps Feature Settings (subscreen of Feature Settings)</b>		
<b>Description</b>	<b>Resolution or (Enumerations), Default</b>	<b>Units</b>
1. Condenser Freeze Avoidance:	(Enable, Disable), Enable	Enum
2. Cond Freeze Avoid Time Const:	(Fixed, Adaptive), Adaptive	Enum
3. Cond Freeze Avoid Time Const:	XX.X	Minutes
4. Cond Freeze Avoidance Margin:	XXX.X	Temperature

<b>Control Settings</b>		
<b>Description</b>	<b>Resolution or (Enumerations), Default</b>	<b>Units</b>
1. Cooling Design Delta Temp	XXX.X	Delta Temperature
2. Heating Design Delta Temp	XXX.X	Delta Temperature
3. Differential to Start	XXX.X	Delta Temperature
4. Differential to Stop	XXX.X	Delta Temperature
5. Staging Deadband Adjustment	XXX.X	Delta Temperature
6. Capacity Control Softload Time	10 seconds	Seconds (MM:SS)
7. Circuit Staging Option	(Bal Starts/Hrs, Circuit 1 Lead, Circuit 2 Lead), Bal Starts/Hrs - <i>Not shown if Hot Gas Bypass is installed</i>	Enum
8. Compressor Staging Option	(Fixed, Bal Starts/Hrs)	Enum
9. Compressor Start Delay Time	5 seconds	Seconds (MM:SS)
10. Leaving Water Temp Cutout	XX.X	Temperature
11. Low Refrigerant Temp Cutout	XX.X	Temperature
12. Evap Flow Overdue Wait Time	30 seconds	Seconds (MM:SS)
13. Cond Flow Overdue Wait Time	30 seconds	Seconds (MM:SS)
14. Condenser Limit Setpoint	85%	Percent
15. Cond Head Temp Setpoint	XXX.X	Temperature
16. Cond Head Temp Control Deadband	XXX.X	Delta Temperature
17. Cond Head Temp Inv Prop Range	XXX.X	Delta Temperature
18. Cond Low Water Temp Setpoint	XXX.X	Temperature
19. Defrost	Subscreen (see below)	

<b>Defrost Control Settings (subscreen of Control Settings)</b>		
<b>Description</b>	<b>Resolution or (Enumerations), Default</b>	<b>Units</b>
1. Defrost High Ambient Setpoint	XXX.X	Temperature
2. Defrost Demand Setpt Minimum	XXX.X	Delta Temperature
3. Defrost Demand Setpt Maximum	XXX.X	Delta Temperature
4. Defrost Termination Setpt	XXXX	Pressure
5. Defrost Termination Setpt	XXX.X	Percent
6. Defrost Drying Time	1 second	Seconds
7. Min Time Between Defrosts	30 seconds	Seconds (MM:SS)
8. Maximum Defrost Time	10 seconds	Seconds (MM:SS)



## DynaView Interface

System Manual Control Settings			
Description	Resolution or (Enumerations), Default	Units	Monitor Value
1. Evap Water Pump	(Auto, On), Auto <sup>6</sup>	Enum	1) Evap Flow status 2) Override Time Remaining
2. Cond Water Pump	(Auto, On), Auto <sup>6</sup>	Enum	1) Cond Flow status 2) Override Time Remaining
3. Clear Restart Inhibit Timer	(Clear Timer)		1) Restart Inhibit Time (composite value)
4. Capacity Control	(Auto, Manual) Auto	Enum	
5. Binding	Special	Special	None

Circuit Manual Control Settings			
Description	Resolution or (Enumerations), Default	Units	Monitor Value
1. Cprsr A Pumpdown	Status: (Avail, Not Avail, Pumpdown) Override Subscreen command buttons: (Abort, Pumpdown) - <i>button is either grayed out or not shown if not available</i>	Enum	Suction pressure
2. Cprsr B Pumpdown	Status: (Avail, Not Avail, Pumpdown) Override Subscreen command buttons: (Abort, Pumpdown) - <i>button is either grayed out or not shown if not available</i>	Enum	Suction pressure
3. Cprsr C Pumpdown	Status: (Avail, Not Avail, Pumpdown) Override Subscreen command buttons: (Abort, Pumpdown) - <i>button is either grayed out or not shown if not available</i>	Enum	Suction pressure
4. Cprsr A Lockout	(Not Locked Out, Locked Out), Not Locked Out	Enum	
5. Cprsr B Lockout	(Not Locked Out, Locked Out), Not Locked Out	Enum	
6. Cprsr C Lockout	(Not Locked Out, Locked Out), Not Locked Out	Enum	
7. Defrost Request	(Auto, Manual), Auto	Enum	
8. Front Panel Ckt Lockout	(Not Locked Out, Locked Out), Not Locked Out	Enum	



### Auto, Stop/Panic Stop

The AUTO and STOP keys are radio buttons within the persistent key display area. The selected key will be black.

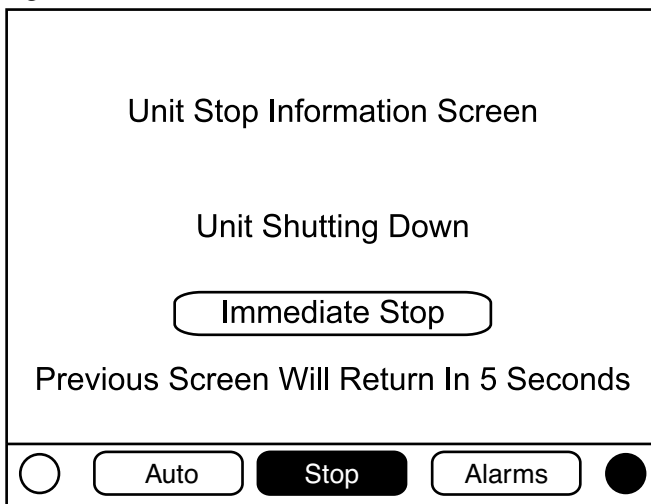
The chiller will stop when the STOP key is touched, entering the Run Unload mode. An informational screen will be displayed for 5 seconds indicating that a second depression of an "Immediate Stop" key during this time period will result in an immediate/panic stop. Pressing the "Immediate Stop" key while the panic stop screen is displayed, will cause the unit to stop immediately, skipping the run unload period.

Touching the Auto key will arm the chiller for active cooling if no diagnostic is present. As in UPC2, a separate action must be taken to clear active diagnostics.

The AUTO and STOP keys take precedence over the ENTER and CANCEL keys. While a setting is being changed, AUTO and STOP keys are recognized even if ENTER or CANCEL has not been pressed.

When an active diagnostic is present, an ALARMS key will be added to the persistent display area. This key is used to alert the operator that a diagnostic exists, or to provide navigation to a diagnostic display screen.

**Figure 11**



## DynaView Interface

### Diagnostics Screen

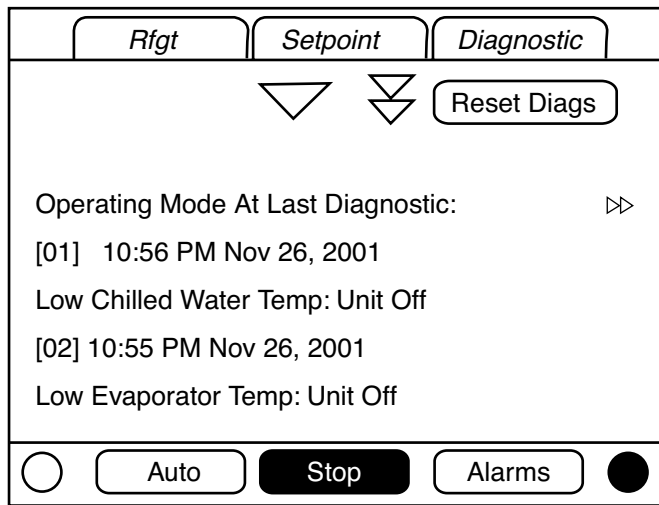
The diagnostic screen is accessible by depressing the Alarms enunciator. A scrollable list of the last (up to 10) active diagnostics will be presented.

Performing a Reset All Active Diagnostics will reset all active diagnostics regardless of type, machine or refrigerant circuit. Compressor diagnostics, which hold off only one compressor, will be treated as circuit diagnostics, consistent with the circuit to which they belong.

The scrollable list will be sorted by time of occurrence. If a diagnostic of severity = warning is present, the "Alarms" key will be present but not flashing. If a diagnostic of severity = shutdown (normal or immediate) is present, the "Alarm" key will display that is flashing. If no diagnostics exist, the "Alarm" key will not be present.

The "Operating Mode At Last Diagnostic" text above the most recent diagnostic will display a sub-screen listing the operating mode and submodes at the time of the last diagnostic.

**Figure 12 – Diagnostics screen**



# Diagnostics

The following diagnostic table contains all the diagnostics possible. Not all data is available unless tech view is connected.

**Code:** Three digit hexadecimal code used on all past products to uniquely identify diagnostics.

**Diagnostic Name:** Name of Diagnostic and its source. Note that this is the exact text used in the User Interface and/or Service Tool displays.

**Severity:** Defines the severity of the above effect. Immediate means immediate shutdown of the effected portion, Normal means normal or friendly shutdown of the effected portion, Special Mode means a special mode of operation (limp along) is invoked, but without shutdown, and Info means an Informational Note or Warning is generated.

**Persistence:** Defines whether or not the diagnostic and its effects are to be manually reset (Latched), or can be either manually or automatically reset (Nonlatched).

**Criteria:** Quantitatively defines the criteria used in generating the diagnostic and, if nonlatching, the criteria for auto reset. If more explanation is necessary a hot link to the Functional Specification is used.

**Reset Level:** Defines the lowest level of manual diagnostic reset command which can clear the diagnostic. The manual diagnostic reset levels in order of priority are: Local and Remote. A diagnostic that has a reset level of Local, can only be reset by a local diagnostic reset command, but not by the lower priority remote Reset command whereas a diagnostic listed as Remote reset can be reset by either.

**Table 4 – Main Processor Diagnostics**

Diagnostic Name	Effects	Severity	Persistence	Active Modes [Inactive Modes]	Criteria	Reset Level
<b>MP: Reset Has Occurred</b>	Chiller	Warning	NonLatch	All	The main processor has successfully come out of a reset and built its application. A reset may have been due to a power up, installing new software or configuration. This diagnostic is immediately and automatically cleared and thus can only be seen in the historic diagnostic list.	NA
<b>Low Pressure Cutout</b>	Circuit	Immediate	Latch	Starting and Running [Stop, See criteria]	The suction refrigerant pressure (gauge) fell below the given threshold for the refrigerant installed: <ul style="list-style-type: none"> <li>• 0.7 bar for R22 and R407c</li> <li>• 0.3 bar for R134a</li> <li>• 1.0 bar for R410a</li> </ul>	Local
<b>High Motor Temp/Overload</b>	Cprsr	Immediate	Latch	All	<ul style="list-style-type: none"> <li>• The High Motor Temperature or the Compressor Overload switch remained open for more than 35 minutes.</li> <li>• Five compressor fault diagnostics have occurred within the last 210 minutes.</li> </ul>	Local
<b>Compressor Fault</b>	Cprsr	Immediate	NonLatch	All	The High Motor Temperature or the Compressor Overload switch input is open.	Local
<b>BAS Failed to Establish Communication</b>	Chiller	Special	NonLatch	At power-up	The BAS was setup as "installed" and the BAS did not communicate with the MP within 15 minutes after power-up.	Remote
<b>BAS Communication Lost</b>	Chiller	Special	NonLatch	All	The BAS was setup as "installed" at the MP and the Comm 3 LLID lost communications with the BAS for 15 continuous minutes after it had been established. The chiller follows the value of the Tracer Default Run Command which can be previously written by Tracer and stored nonvolatily by the MP (either use local or shutdown).	Remote
<b>External Chilled/Hot Water Setpoint</b>	Chiller	Warning	NonLatch	All	a. Function Not "Enabled": no diagnostics. b. "Enabled ": Out-Of-Range Low or Hi or bad LLID, set diagnostic, default CWS/HWS to next level of priority (e.g. Front Panel SetPoint). This Warning diagnostic will automatically reset if the input returns to the normal range.	Remote



## Diagnostics

<b>External Demand Limit Setpoint</b>	Chiller	Warning	NonLatch	All	a. Function Not "Enabled": no diagnostics. b. "Enabled ": Out-Of-Range Low or Hi or bad LLID, set diagnostic, default DLS to next level of priority (e.g. Front Panel SetPoint). This Warning diagnostic will automatically reset if the input returns to the normal range.	Remote
<b>Circuit Pumpdown Terminated</b>	Circuit	Warning	Latch	Operational/ Service Pumpdown [All Except Operational and Service Pumpdown]	Going below the low pressure setting + 0.2 bar shall terminate Service Pumpdown. This indicates that the suction pressure of circuit 1 or 2 did not go below the low pressure setting + 0.2 bar within 1 minute from the start of Service Pumpdown.	Remote
<b>Chilled Water Flow (Entering Water Temp)</b>	Chiller	Immediate	Latch	Any Ckt(s) Energized [No Ckt(s) Energized]	The entering evaporator water temperature fell below the leaving evaporator water temperature by more than 1.7°C for 37°C sec while at least 1 compressor was running.	Remote
<b>Evaporator Entering Water Temp Sensor</b>	Chiller	Normal	Latch	All	Bad Sensor or LLID.	Remote
<b>Evaporator Leaving Water Temp Sensor</b>	Chiller	Normal	Latch	All	Bad Sensor or LLID.	Remote
<b>Evaporator Entering Air Temp Sensor</b>	Chiller	Normal	Latch	All	Bad Sensor or LLID.	Remote
<b>Evaporator Leaving Air Temp Sensor</b>	Chiller	Normal	Latch	All	Bad Sensor or LLID.	Remote
<b>Condenser Entering Water Temp Sensor</b>	Chiller	Warning	Latch	All	Bad Sensor or LLID.	Remote
<b>Condenser Leaving Water Temp Sensor</b>	Chiller	Warning	Latch	All	Bad Sensor or LLID.	Remote
<b>Discharge Pressure Transducer</b>	Circuit	Normal	Latch	All	Bad Sensor or LLID.	Remote
<b>Suction Pressure Transducer</b>	Circuit	Immediate	Latch	All	Bad Sensor or LLID.	Remote
<b>Suction Temperature Sensor</b>	Circuit	Immediate	Latch	All	Bad Sensor or LLID.	Remote
<b>Low Evap Leaving Water Temp: Unit Off</b>	Chiller or Circuit	Warning and Special Action	NonLatch	Unit in Stop Mode, or in Auto Mode and No Ckt(s) Energized [Any Ckt Energized]	a) The leaving chilled water temperature fell below the leaving water temp cutout setting for 16.6°C- seconds while the Chiller is in the Stop mode, or in Auto mode with no compressors running. Energize Evap Water pump Relay until diagnostic auto resets, then return to normal evap pump control. Automatic reset occurs when the temp rises 1.1°C above the cutout setting for 30 minutes. When this diagnostic is active AND Leaving Water Temperature sensor diagnostic (loss of comm or out of range) the Evap Water pump relay shall be de-energized. b) If evaporator protection temperature sensors are installed, the effect is on the appropriate circuit. Else, the effect is on the chiller.	Remote

## Diagnostics

<b>Low Evap Leaving Water Temp: Unit On</b>	Chiller or Circuit	Immediate and Special Action	NonLatch	Any Ckt[s] Energized [No Ckt(s) Energizd]	<p>a) The chilled water temperature fell below the cutout setpoint for 16.6°C-seconds while a compressor was running. Automatic reset occurs when the temperature rises 1.1°C above the cutout setting for 2 minutes. This diagnostic shall not de-energize the Evaporator Water Pump Output. If this diagnostic is active the Low Evap Leaving Water Temp: Unit Off diagnostic shall be suppressed.</p> <p>b) If evaporator protection temperature sensors are installed, the effect is on the appropriate circuit. Else, the effect is on the chiller.</p>	Remote
<b>Low Refrigerant Temperature</b>	Circuit	Immediate	Latch	All except [Service Pumpdown]	The Evaporator Saturated Refrigerant Temperature dropped below the Low Refrigerant Temperature Cutout Setpoint for 16.6°C-seconds.	Local
<b>High Evaporator Water Temperature</b>	Chiller	Immediate	NonLatch	All	The evaporator leaving water temperature is above 46°C. This diagnostic shall clear once the evaporator leaving water temperature falls below 43.3°C. This diagnostic protects the rupture disk. The evaporator water pump shall not run when this diagnostic is active.	Local
<b>High Pressure Cutout</b>	Circuit	Immediate	Latch	All	The high pressure cutout switch was open for more than one second.	Local
<b>Emergency Stop</b>	Chiller	Immediate	Latch	All	Emergency Stop input is open.	Local
<b>Outdoor Air Temp Sensor</b>	Chiller	Warning and Special Action	Latch	All	Bad Sensor or LLID. If configured as an air-cooled this diagnostic shall use a minimum low refrigerant temperature ignore time of 30 seconds.	Remote
<b>MP: Non-Volatile Memory Reformatted</b>	None	Warning	Latch	All	MP has determined there was an error in a sector of the Non-Volatile memory and it was reformatted. Check settings.	Remote
<b>Check Clock</b>	Platform	Warning	Latch	All	The real time clock had detected loss of its oscillator at some time in the past. Check / replace battery? This diagnostic can be effectively cleared only by writing a new value to the chillers time clock using the TechView or DynaViews set chiller time functions.	Remote
<b>MP: Could not Store Starts and Hours</b>	Platform	Warning	Latch	All	MP has determined there was an error with the previous power down store. Starts and Hours may have been lost for the last 24 hours.	Remote
<b>MP: Non-Volatile Block Test Error</b>	Platform	Warning	Latch	All	MP has determined there was an error with a block in the Non-Volatile memory. Check settings.	
<b>Starts/Hours Modified</b>	Cprsr	Warning	NonLatch	All	A counter for compressor starts or hours has been modified by TechView. This diagnostic is immediately and automatically cleared and thus can only be seen in the historic diagnostic list.	NA
<b>Evaporator Water Flow Lost Pump 1 (or Pump 2)</b>	Chiller	Warning and Special Action	NonLatch	Evap pump commanded on	After flow had been proven the chilled water flow input was open for more than 4 continuous seconds. The evaporator pump control will switch control to the redundant pump. If redundant pump is not available, diagnostic will clear when flow is established.	Remote
<b>Evaporator Water Flow Overdue Pump 1 (or Pump 2)</b>	Chiller	Warning and Special Action	NonLatch	Estab. Evap. Water Flow on going from STOP to AUTO	Evaporator water flow was not proven within a user adjustable time of the evaporator water pump relay being energized. Diagnostic is reset with return of evaporator water flow.	Remote
<b>Fault Detected: Evaporator Water Pump 1 (or Pump 2)</b>	Chiller	Warning and Special Action	NonLatch	All	Detection of a pump fault will cause pump control to switch to the redundant pump.	Remote



## Diagnostics

<b>Condenser Water Flow Lost Pump 1 (or Pump 2)</b>	Chiller	Warning and Special Action	NonLatch	Start and All Run Modes	After flow had been proven the condenser water flow input was open for more than 4 continuous seconds. This diagnostic is automatically cleared once all circuits are de-energized.	Remote
<b>Condenser Water Flow Overdue Pump 1 (or Pump 2)</b>	Chiller	Warning and Special Action	NonLatch	Estab Cond Water Flow	Condenser water flow was not proven within a user adjustable time of the condenser water pump relay being energized.	Remote
<b>Fault Detected: Condenser Water Pump 1 (or Pump 2)</b>	Chiller	Warning and Special Action	NonLatch	All	Detection of a pump fault will cause pump control to switch to the redundant pump.	Remote
<b>Fan Fault</b>	Circuit	Warning	NonLatch	All	The fan fault input was open for more than 5 seconds.	Local
<b>Fan Inverter Fault</b>	Circuit	Warning	NonLatch	All	The fan fault input is ignored for the first 5 seconds of start up to allow AFD's to power up.	Local
<b>High Condensing Pressure Pump Add</b>	Chiller	Warning	Latch	Running	When running in parallel pump control, with one pump on, a high condensing pressure will force add the second pump. It will latch on to prevent pump cycling.	Remote
<b>Low Suction Superheat</b>	Circuit	Immediate	Latch	Ckt Energized [Ckt Not Energized]	Measured suction superheat stays below 2.22 °C for one continuous minute, with a 1 minute ignore time from the start of the circuit. Suction Superheat = suction temp – sat. suction temp.	
<b>Suction Temperature Too High</b>	Circuit	Immediate	Latch	Ckt Energized [Ckt Not Energized]	The suction temperature measurement is larger than the entering temperature by more than a threshold value for 5 continuous minutes. The threshold value is 4°C (7.2°F) for cooling-only units. There is an ignore time of 2 minutes following circuit startup. The trip criteria is not evaluated (and time above the threshold is not counted) until the ignore time passes.	

## Diagnostics

**Table 5 – Communication Diagnostics**

**Notes:**

1. The following communication loss diagnostics will not occur unless that input or output is required to be present by the particular configuration and installed options for the chiller.
2. Communication diagnostics (with the exception of “Excessive Loss of Comm” are named by the Functional Name of the input or output that is no longer being heard from by the Main Processor.

Many LLIDs, such as the Quad Relay LLID, have more than one functional output associated with it. A comm loss with such a multiple function board will generate multiple diagnostics. Refer to the Chiller’s wiring diagrams to relate the occurrence of multiple communication diagnostics back to the physical llid boards that they have been assigned to (bound).

Diagnostic Name	Effects	Severity	Persistence	Active Modes [Inactive Modes]	Criteria	Reset Level
Excessive Loss of Comm	Chiller	Immediate	Latch	All	Loss of comm with 20% or more of the llids configured for the system has been detected. This diagnostic will suppress the callout of all subsequent comm loss diagnostics. Check power supply(s) and power disconnects - troubleshoot LLIDS buss using TechView.	Remote
Comm Loss: External Auto/ Stop	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Emergency Stop	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Ext Ice Building Ctrl Input	Chiller	Warning	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. Chiller shall revert to normal (non-ice building) mode regardless of last state.	Remote
Comm Loss: Outdoor Air Temperature	Chiller	Warning	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. If configured as an air-cooled this diagnostic shall turn on all fans and use a minimum LPC ignore time of 30 seconds.	Remote
Comm Loss: Evap Leaving Water Temp	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Evap Entering Water Temp	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Evap Leaving Air Temp	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Evap Entering Air Temp	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Condenser Leaving Water Temp	Chiller	Warning	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Condenser Entering Water Temp	Chiller	Warning	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Discharge Pressure Transducer	Circuit	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Suction Pressure Transducer	Circuit	Immediate	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote



## Diagnostics

Comm Loss: Ext Chilled/Hot Wtr Setpoint	Chiller	Warning and Special Action	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. Chiller shall discontinue use of the External Chilled/Hot Water Setpoint source and revert to the next higher priority for setpoint arbitration.	Remote
Comm Loss: External Demand Limit Setpoint	Chiller	Warning and Special Action	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. Chiller shall discontinue use of the External Demand Limit Setpoint source and revert to the next higher priority for setpoint arbitration.	Remote
Comm Loss: Auxiliary Setpoint Command	Chiller	Warning and Special Action	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. Chiller shall discontinue use of the Auxiliary Setpoint and revert to the Chilled Water Setpoint based on setpoint arbitration.	Remote
Comm Loss: High Pressure Cutout Switch	Chiller	Immediate	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Evaporator Water Flow Switch	Chiller	Immediate	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Condenser Water Flow Switch	Chiller	Immediate	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Local BAS Interface	Chiller	Warning and Special Action	NonLatch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. Use the last values sent from BAS.	Remote
Comm Loss: Solenoid Valve	Circuit	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Motor Temp/Overload	Cprsr	Immediate	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Compressor Run Command	Cprsr	Immediate	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Condenser Fan Control Relays	Circuit	Immediate	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Fan Fault	Chiller	Warning	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Fan Inverter Speed Command	Circuit	Warning	NonLatch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Fan Inverter Fault	Circuit	Warning	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Op Status Programmable Relays	Chiller	Warning	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Anti-Freeze Heater Relay	Chiller	Warning and Special Action	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Supplemental Electric Heat Relay	Chiller	Warning	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote



## Diagnostics

Comm Loss: Evaporator Water Pump 1 (or Pump 2) Relay	Chiller	Warning and Special Action	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. For multi-pump systems, control switches to redundant pump. Failure of both pump systems results in a normal shutdown.	Remote
Comm Loss: Condenser Water Pump 1 (or Pump 2) Relay	Chiller	Warning and Special Action	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. For multi-pump systems, control switches to redundant pump. Failure of both pump systems results in a normal shutdown.	Remote
Comm Loss: Evaporator Pump 1 (or Pump 2) Fault Input	Chiller	Warning and Special Action	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. For multi-pump systems, control switches to redundant pump. Failure of both pump systems results in a normal shutdown.	Remote
Comm Loss: Condenser Pump 1 (or Pump 2) Fault Input	Chiller	Warning and Special Action	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period. For multi-pump systems, control switches to redundant pump. Failure of both pump systems results in a normal shutdown.	Remote
Comm Loss: Heat/Cool Switch	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Condenser Speed Signal	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Suction Temperature	Circuit	Immediate	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Ext Capacity Control Input 1	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Ext Capacity Control Input 2	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Ext Capacity Control Input 3	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Ext Capacity Control Input 4	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote
Comm Loss: Hot Gas Bypass Relay	Chiller	Normal	Latch	All	Continual loss of communication between the MP and the Functional ID has occurred for a 35-40 second period.	Remote

**Table 6 – Main Processor - Boot Messages and Diagnostics**

DynaView Display Message	Description Troubleshooting
Boot Software Part Numbers: LS Flash --> 6200-0318-XX MS Flash --> 6200-0319-XX	The "boot code" is the portion of the code that is resident in all MPs regardless of what application code (if any) is loaded. Its main function is to run power up tests and provide a means for downloading application code via the MP's serial connection. The Part numbers for the code are displayed in the lower left-hand corner of the DynaView during the early portion of the power up sequence and during special programming and converter modes. See below.
Err2: RAM Pattern 1 Failure	There were RAM errors detected in RAM Test Pattern #1. Recycle power, if the error persists, replace MP.
Err2: RAM Pattern 2 Failure	There were RAM errors detected in RAM Test Pattern #2. Recycle power, if the error persists, replace MP.
Err2: RAM Addr Test #1 Failure	There were RAM errors detected in RAM Address Test #1. Recycle power, if error persists, replace MP.
Err2: RAM Addr Test #2 Failure	There were RAM errors detected in RAM Address Test #2. Recycle power, if the error persists, replace MP.



## Diagnostics

No Application Present Please Load Application...	No Main Processor Application is present - There are no RAM Test Errors. Connect a TechView Service Tool to the MP's serial port, provide chiller model number (configuration information) and download the configuration if prompted by TechView. Then proceed to download the most recent application or specific version as recommended by Technical Service.
MP: Invalid Configuration	MP has an invalid configuration based on the current software installed.
MP Application Memory CRC Error	App software inside the MP failed its own checksum test. Possible causes: application software in the MP is not complete - software download to the MP was not completed successfully - or MP hardware problem. Note: User should attempt to reprogram the MP if this diagnostic occurs.
App Present. Running Selftest. Selftest Passed	An application has been detected in the Main Processor's nonvolatile memory and the boot code is proceeding to run a check on its entirety. 8 seconds later, the boot code had completed and passed the (CRC) test. Temporary display of this screen is part of the normal power up sequence.
App Present. Running SelftestErr3: CRC Failure	An application has been detected in Main Processor's nonvolatile memory and the boot code is proceeding to run a check on its entirety. A few seconds later, the boot code had completed but failed the (CRC) test.  Connect a TechView Service Tool to the MP's serial port, provide chiller model number (configuration information) and download the configuration if prompted by TechView. Then proceed to download the most recent application or specific version as recommended by Technical Service. Note that this error display may also occur during the programming process, if the MP never had a valid application any time prior to the download. If the problem persists, replace the MP.
A Valid Configuration is Present	A valid configuration is present in the MP's nonvolatile memory. The configuration is a set of variables and settings that define the physical makeup of this particular chiller. These include: number/airflow and type of fans, number/and size of compressors, special features, characteristics, and control options. Temporary display of this screen is part of the normal power up sequence.
Err4: UnHandled InterruptRestart Timer: [3 sec countdown timer]	An unhandled interrupt has occurred while running the application code. This event will normally cause a safe shutdown of the entire chiller. Once the countdown timer reaches 0, the processor will reset, clear diagnostics, and attempt to restart the application and allow a normal restart of chiller as appropriate. This condition might occur due to a severe electro-magnetic transient such as a near lightning strike. Such events should be rare or isolated and if no damage results to the CH530 control system, the Chiller will experience a shutdown and restart. If this occurs more persistently it may be due to an MP hardware problem. Try replacing the MP. If replacement of the MP proves ineffective, the problem may be a result of extremely high radiated or conducted EMI. Contact Technical Service.If this screen occurs immediately after a software download, attempt to reload both the configuration and the application. Failing this, contact Technical Service.
Err5: Operating System ErrorRestart Timer: [3 sec countdown timer]	An Operating System error has occurred while running the application code. This event will normally cause a safe shutdown of the entire chiller. Once the countdown timer reaches 0, the processor will reset, clear diagnostics, and attempt to restart the application and allow a normal restart of chiller as appropriate. See Err 4.
Err6: Watch Dog Timer ErrorRestart Timer: [3 sec countdown timer]	A Watch Dog Timer Error has occurred while running the application code. This event will normally cause a safe shutdown of the entire chiller. Once the countdown timer reaches 0, the processor will reset, clear diagnostics, and attempt to restart the application allowing a normal restart of chiller as appropriate.
Err7: Unknown ErrorRestart Timer: [3 sec countdown timer]	An unknown Error has occurred while running the application code. This event will normally cause a safe shutdown of the entire chiller. Once the countdown timer reaches 0, the processor will reset, clear diagnostics, and attempt to restart the application allowing a normal restart of chiller as appropriate.
Err8: Held in Boot by User Key Press [3 sec countdown timer]	A touch was detected during boot indicating the user wanted to stay in boot mode. This mode can be used to recover from a fatal software error in the application code. Cycle power on the MP to clear this error if it was unintentional.
Converter Mode	A command was received from the Service Tool (Tech View) to stop the running application and run in the "converter mode". In this mode the MP acts as a simple gateway and allows the TechView service computer to talk to all the LLIDS on the IPC3 bus.
Programming Mode	A command was received by the MP from the Tech View Service Tool and the MP is in the process of first erasing and then writing the program code to its internal Flash (nonvolatile) Memory. Note that if the MP never had a prior application already in memory, the error code "Err3" will be displayed instead of this, during the programming download process.

Design Note: In general, all failures/comm loss due to CH530 components should have a latching diagnostic and effect. All customer inputs failures (out of range, etc) are generally nonlatching.

### Programmable Relays (Alarms and Status)

CH530 provides a flexible alarm or chiller status indication to a remote location through a hard wired interface to a dry contact closure.

Four relays are available for this function, and they are provided (generally with a Quad Relay Output LLID) as part of the Alarm Relay Output Option.

The events/states that can be assigned to the programmable relays are listed in the following table and through a TechView configuration.

**Table 7 – Chiller events/status descriptions**

Event/state	Description
Alarm - Latching	This output is true whenever there is any active diagnostic that requires a manual reset to clear, that affects the chiller, the circuit, or any of the compressors on a circuit. This classification does not include informational diagnostics.
Alarm - Auto reset	This output is true whenever there is any active diagnostic that could automatically clear that affects the chiller, the circuit or any of the compressors on a circuit. This classification does not include informational diagnostics. If all of the auto resetting diagnostics were to clear, this output would return to a false condition.
Alarm	This output is true whenever there is any diagnostic affecting any component, whether latching or automatically clearing. This classification does not include informational diagnostics.
Warning	This output is true whenever there is any informational diagnostic affecting any component, whether latching or automatically clearing.
Chiller Limit Mode	This output is true whenever the chiller has been running in one of the Unloading types of limit modes (Condenser, Evaporator, Current Limit or Phase Imbalance Limit) continuously for the last 20 minutes. A given limit or overlapping of different limits must be in effect continuously for 20 minutes prior to the output becoming true. It will become false, if no Unload limits are present for 1 minute. The filter prevents short duration or transient repetitive limits from indicating. The chiller is considered to be in a limit mode for the purposes of front panel display and annunciation, on if it is fully inhibiting loading by virtue of being in either the "hold" or "forced unload" regions of the limit control, excluding the "limited loading region". In previous designs, the "limit load" region of the limit control was included in the criteria for the limit mode call out on the front panel and annunciation outputs.
Compressor Running	The output is true whenever any compressors are started or running on the chiller and false when no compressors are either starting or running on the chiller. This status may or may not reflect the true status of the compressor in Service Pumpdown if such a mode exists for a particular chiller.
Maximum Capacity	The output is true whenever the chiller has reached maximum capacity continuously for the Max Capacity Relay debounce time. The output is false when the chiller does not have all its available compressors running continuously for the debounce time.

**Table 8 – Default settings**

Default setting	Event/Status
Output relay 1	Compressor running
Output relay 2	Latching alarm
Output relay 3	Chiller limit mode
Output relay 4	Warnings



# TechView Interface

TechView is the PC (laptop) based tool used for servicing Tracer CH530. Technicians that make any chiller control modification or service any diagnostic with Tracer CH530 must use a laptop running the software application "TechView." TechView is a Trane application developed to minimize chiller downtime and aid the technicians' understanding of chiller operation and service requirements.

**CAUTION:** *Performing any Tracer CH530 service functions should be done only by a properly trained service technician. Please contact your local Trane service agency for assistance with any service requirements.* TechView software is available via Trane.com. (<http://www.trane.com/commercial/software/tracerch530/>) This download site provides a user the TechView installation software and CH530 main processor software that must be loaded onto your PC in order to service a CH530 main processor. The TechView service tool is used to load software into the Tracer CH530 main processor.

Minimum PC requirements to install and operate TechView are:

- Pentium II or higher processor
- 128Mb RAM
- 1024 x 768 resolution of display
- CD-ROM
- 56K modem
- 9-pin RS-232 serial connection
- Operating system - Windows 2000
- Microsoft Office (MS Word, MS Access, MS Excel)
- Parallel Port (25-pin) or USB Port

**Note:** *TechView was designed for the preceding listed laptop configuration. Any variation will have unknown results. Therefore, support for TechView is limited to only those operating systems that meet the specific configuration listed here. Only computers with a Pentium II class processor or better are supported; Intel Celeron, AMD, or Cyrix processors are not supported.*

TechView is also used to perform any CH530 service or maintenance function.

Servicing a CH530 main processor includes:

- Updating main processor software
- Monitoring chiller operation
- Viewing and resetting chiller diagnostics
- Low Level Intelligent Device (LLID) replacement and binding
- Main processor replacement and configuration modifications
- Setpoint modifications
- Service overrides

## Software Download

Instructions for First Time TechView Users

This information can also be found at <http://www.trane.com/commercial/software/tracerch530/>.

1. Create a folder called "CH530" on your C:\ drive. You will select and use this folder in subsequent steps so that downloaded files are easy to locate.
2. Download the Java Runtime installation utility file onto your PC in the CH530 folder (please note that this does not install Java Runtime, it only downloads the installation utility).
  - Click on the latest version of Java Runtime shown in the TechView Download table.
  - Select "Save this program to disk" while downloading the files (do not select "Run this program from its current location").
3. Download the TechView installation utility file onto your PC in the CH530 folder (please note that this does not install TechView, it only downloads the installation utility).
  - Click on the latest version of TechView shown in the TechView Download table.
  - Select "Save this program to disk" while downloading the files (do not select "Run this program from its current location").
4. Remember where you downloaded the files (the "CH530" folder). You will need to locate them to finish the installation process.
5. Proceed to "Main Processor Software Download" page and read the instructions to download the latest version of main processor installation files.

**Note:** you will first select the chiller type to obtain the available file versions.

## TechView Interface

6. Select the product family. A table with the download link will appear for that product family.
7. Download the main processor software onto your PC in the CH530 folder (please note that this does not install the main processor, it only downloads the installation utility).
  - To do this, click on the latest version of the main processor.
  - Select "Save this program to disk" while downloading the files (do not select "Run this program from its current location").
8. Remember where you downloaded the files (the "CH530" folder). You will need to locate them to finish the installation process.
9. To complete the installation process, locate the installation utilities you downloaded into the CH530 folder. If necessary, use your PC's file manager to locate the downloaded files.
10. Install the applications in the following order by double-clicking on the install program and following the installation prompts:
  - Java Runtime Environment (JRE\_VXXX.exe)

**Note:** During the Java Runtime Environment installation, you may be prompted to "select the default Java Runtime for the system browsers..." Do not select any system browsers at this step. There should be no default browsers selected for proper operation.

- TechView (6200-0347-VXXX.exe)
- The main processor (6200-XXXX-XX-XX.exe)

-The main processor program will self extract to the proper folder within the TechView program directory, provided the TechView program is properly installed on the C:\ drive.

11. Connect your PC to the CH530 main processor using a standard 9-pin male/9-pin female RS-232 cable.
12. Run the TechView software by selecting the TechView icon placed on your desktop during the installation process. The "Help...About" menu can be viewed to confirm proper installation of latest versions.



# Notes



## Notes

Trane - by Trane Technologies (NYSE: TT), a global climate innovator - creates comfortable, energy efficient indoor environments for commercial and residential applications. For more information, please visit [trane.com](http://trane.com) or [tranetechnologies.com](http://tranetechnologies.com).

Trane has a policy of continuous product and product data improvement and reserves the right to change design and specifications without notice. We are committed to using environmentally conscious print practices.

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