heat exchanger for spacing

Conditioning systems require a heat exchanger for spacing. The Trane® coil is designed to maximize heat transfer efficiency, minimize air pressure drop, and deliver the highest level of system energy savings. Prima-Flo E and Prima-Flo H are enhanced fin surfaces with increased capacities and moisture carryover limits when compared to the original Prima-Flo E fin surface and the new Delta-Flo® H design. Delta-Flo E fins. Delta-Flo E and Prima-Flo H offer increased efficiencies by reducing fan brake horsepower, saving valuable energy dollars.

Coils for All Comfort, Commercial and Industrial Applications

Choosing the right coil for a particular job is important since coil heating or cooling loads can be matched to application needs. This flexibility gives the designer many ways to select coils.

Using IVS and the five fin surface options, the designer has more control over coil spacing and pressure drop through the coil. This fin is ideal for systems where airside pressure drop is a major concern. Reducing pressure drop through the coil results in reduced fan energy savings.

In many cases IVS fins will allow fewer fins to meet coil loads. Infinitely variable fin spacing (IVS) is available in all coil fin types, five fin surfaces, IVS and computer programs. Trane proves that it is the leader in coil and user support instantly. Selection programs, Trane proves delivers HVAC program updates. The Trane Customer Direct Service Network™ is a package to support it, C.D.S. features and material flexibility, complete with a communications design service providing time-tested software and access to Delta-Flo™ and Prima-Flo® and steam coils, including coils with Sigma-Flo tube pattern for use with copper fins only. The 1-inch Sigma-Flo tube pattern is available with aluminum or copper fins. Sigma-Flo® Fin Design is designed to maximize heat transfer and minimize coil size. The 5/8-inch Sigma-Flo fin is uniquely designed allowing for low airside pressure drop with high capacity for lower gpm drops for fan energy savings.

Delta-Flo™ Fin Design is available in the original Delta-Flo E, Prima-Flo E and Prima-Flo H designs. Delta-Flo™ Fin Design features a parallel 5/8-inch tube pattern and staggered 1/2-inch tube pattern. Delta-Flo coils are available with copper fins or coils requiring heavier tube thicknesses.

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Delta-Flo™ Fin Design is available in the original Delta-Flo E, Prima-Flo E and Prima-Flo H designs. Delta-Flo™ Fin Design features a parallel 5/8-inch tube pattern and staggered 1/2-inch tube pattern. Delta-Flo coils are available with copper fins or coils requiring heavier tube thicknesses.

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**Coiling Coils**

**Heating and Cooling Coils**

**Delta-Flo™ Fin Design**

The Delta-Flo coil features a staggered 1/2-inch tube pattern and unique fin design allowing for low airside pressure drop with high capacity for lower gpm applications. With staggered tubes and its unique fin configuration, the Delta-Flo coil is one of the most efficient half-inch coils available in the industry. Delta-Flo coils are available in the original Delta-Flo E-fin surface and the new Delta-Flo® enhanced fin surface. Delta-Flo H fins offer increased capacities and higher moisture carryover limits when compared to the original Delta-Flo E fins. Delta-Flo E and Delta-Flo H are available in aluminum fins.

**Sigma-Flo® Fin Design**

The Sigma-Flo coil is available in a 5/8-inch and 1-inch parallel tube pattern. The Sigma-Flo fin is designed to maximize heat transfer and minimize coil size. The 5/8-inch Sigma-Flo tube pattern is available with COPPER fins only. The 1-inch Sigma-Flo tube pattern for use with steam coils is available with aluminum or copper fins.

**Prima-Flo® Fin Design**

The Prima-Flo coil features a parallel 5/8-inch tube pattern. The energy efficient Prima-Flo E fin surface is designed to decrease static pressure loss through the coil. This fin is ideal for systems where airside pressure drop is a major concern. Reducing pressure drop through the coil results in lower fan brake horsepower and system energy savings. Prima-Flo E fins are available in the original Prima-Flo E fin surface and the new Prima-Flo® enhanced fin surface. Prima-Flo H fins offer increased capacities and moisture carryover limits when compared to the original Prima-Flo E fins. Prima-Flo E and Prima-Flo H are available in aluminum fins.

**Better Performance Using Trane IVS**

Infinitely variable fin spacing (IVS) gives the designer many ways to select the right coil for a particular job.

**Computerized Selection Programs**

For quick, easy and accurate coil selections, as well as greater flexibility in design decisions, The Trane Company has developed computerized selection programs. These programs are available from your local Trane office.

Coils can be selected for the following:
- Chilled Water
- Hot Water
- Steam
- Refrigerant
- Refrigerant Heat Recovery
- Coil Runaround Loop Heat Recovery

Based on initial input conditions, the programs will calculate capacity, air pressure drop and water pressure drop for all water coils and steam pressure drop for steam coils, including coils with copper fins or coils requiring heavier tube thicknesses.

**Infinitely Variable Fin Spacing**

Delta-Flo, Prima-Flo® and Sigma-Flo®

© American Standard Inc. 1998
Coils for all comfort

**Industrial Applications**

**Commercial and Industrial Applications**

**Heating and Cooling Coils**

**Delta-Flo™ Fin Design**

The Delta-Flo coil features a staggered 1/2-inch tube pattern and unique fin design allowing for low airside pressure drop with high capacity for lower gpm applications. With staggered tubes and its unique fin configuration, the Delta-Flo coil is one of the most efficient half-inch coils available in the industry. Delta-Flo coils are available in the original Delta-Flo E-fin surface and the new Delta-Flo enhanced fin surface. Delta-Flo H fins offer increased capacities and higher moisture carryover limits when compared to the original Delta-Flo E fins. Delta-Flo E and Delta-Flo H are available in aluminum fins.

**Prima-Flo® Fin Design**

The Prima-Flo coil features a parallel 5/8-inch tube pattern. The energy efficient Prima-Flo E fin surface is designed to decrease static pressure loss through the coil. This fin is ideal for systems where airside pressure drop is a major concern. Reducing pressure drop through the coil results in lower fan brake horsepower and system energy savings. Prima-Flo E coils are available in the original Prima-Flo E fin surface and the new Prima-Flo H enhanced fin surface. Prima-Flo H fins offer increased capacities and moisture carryover limits when compared to the original Prima-Flo E fins. Prima-Flo E and Prima-Flo H are available in aluminum fins.

**Sigma-Flo® Fin Design**

The Sigma-Flo coil is available in a 5/8-inch and 1-inch parallel tube pattern. The Sigma-Flo fin is designed to maximize heat transfer and minimize coil size. The 5/8-inch Sigma-Flo tube pattern is available with COPPER fins only. The 1-inch Sigma-Flo tube pattern for use with steam coils is available with aluminum or copper fins.

**Better Performance Using Trane IVS**

Infinently variable fin spacing (IVS) gives the designer many ways to select the right coil for a particular job.

IVS fins are available on all coil fin surfaces for coil selections tailored to application needs. This flexibility is important since coil heating or cooling loads can be matched more precisely than traditional "fixed" fin spacing. For example, a Delta-Flo E cooling coil can be selected from 72 fins per foot to 168 fins per foot in one-fin increments.

In many cases IVS fins will allow designers to reduce the number of fins required to meet coil loads. Fewer fins can result in lower airside pressure drops and lower fan brake horsepower, saving valuable energy dollars. Reducing the fan BHP may allow the selection of a smaller fan motor or a smaller air handler, saving additional dollars.

Using IVS and the five fin surface options, the designer has more flexibility than ever to design and select coils.

**Computerized Selection Programs**

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Coils can be selected for the following:

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- Hot Water
- Steam
- Refrigerant
- Refrigerant Heat Recovery
- Coil Runaround Loop Heat Recovery

Based on initial input conditions, the programs will calculate capacity, air pressure drop and water pressure drop for all water coils and steam pressure drop for steam coils, including coils with copper fins or coils requiring heavier tube thicknesses.

Improve system efficiency with 25 coil types, five fin surfaces, IVS and a wide selection of refrigerant coil circuiting options. Since pumping costs are typically lower than airside operating costs, increase available waterflow to reduce fin requirements and airside pressure drops for fan energy savings.

**Sigma-Flo® Fin Design**

The Sigma-Flo coil is available in a 5/8-inch and 1-inch parallel tube pattern. The Sigma-Flo fin is designed to maximize heat transfer and minimize coil size. The 5/8-inch Sigma-Flo tube pattern is available with COPPER fins only. The 1-inch Sigma-Flo tube pattern for use with steam coils is available with aluminum or copper fins.

**Infinitely Variable Fin Spacing**

Coils can be selected for the following:

- Chilled Water
- Hot Water
- Steam
- Refrigerant
- Refrigerant Heat Recovery
- Coil Runaround Loop Heat Recovery

Based on initial input conditions, the programs will calculate capacity, air pressure drop and water pressure drop for all water coils and steam pressure drop for steam coils, including coils with copper fins or coils requiring heavier tube thicknesses.

Improve system efficiency with 25 coil types, five fin surfaces, IVS and a wide selection of refrigerant coil circuiting options. Since pumping costs are typically lower than airside operating costs, increase available waterflow to reduce fin requirements and airside pressure drops for fan energy savings.
### Cooling Coils

**1. Turbulators are available in water coils to increase capacities at low fluid flow rates.**

**2. Special material construction, operating pressures and temperatures are available.**

**3. All chilled water coils can be used in hot water applications.**

**4. All finned lengths are available in one inch increments (except T and ST coils).**

**5. AIR certification does not exist for type H coils.**

**Note:**
- Circulations are available in water coils to increase capacities at low fluid flow rates.
- Partial material construction, operating pressures and temperatures are available.
- All chilled water coils can be used in hot water applications.
- Specialized coil lengths are available on all water coils.
- AIR certification is limited to type H coils.
**Cooling Coils**

- **General Purpose**
- **High-Flow**
- **Low-Flow**
- **High-Temperature**
- **Special-Application**

**Heating Coils**

- **General Purpose**
- **High-Flow**
- **Low-Flow**
- **High-Temperature**
- **Special-Application**

---

**Notes:**
- All ratings are available in water coils to increase capacities at low fluid flow rates.
- General material construction, operating pressures and temperatures are available.
- All water coils can be used in hot water applications.
- Steam and air connections are standard on all air coils and other air coils.
- All finned lengths are available in one-inch increments (except T and ST coils).
- All coil connections are available in one-half-per-foot increments.
- *Opposite-end connection.
- **CASING FOR QUICK FIT-UP**
- **TUBE SIDE**
- **MAX. STD. OPERATING CONDITIONS**
- **PSI**
- **TEMP (F)**

---

**Characteristics of coils:**

- **MAX. STD. OPERATING CONDITIONS**
- **PSI**
- **TEMP (F)**

---

**Characteristics of heating coils:**

- **MAX. STD. OPERATING CONDITIONS**
- **PSI**
- **TEMP (F)**

---

**Characteristics of cooling coils:**

- **MAX. STD. OPERATING CONDITIONS**
- **PSI**
- **TEMP (F)**
Cooling Coils

### Characteristics

<table>
<thead>
<tr>
<th>Model</th>
<th>Width (in)</th>
<th>Length (in)</th>
<th>Per Foot (sq ft)</th>
<th>Material (Tube Side)</th>
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<tbody>
<tr>
<td>WA</td>
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<td>12, 18, 24</td>
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<td>Copper</td>
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<tr>
<td>T ST</td>
<td>2.5 x 2.5</td>
<td>12, 18, 24</td>
<td>12, 18, 24</td>
<td>Copper</td>
</tr>
</tbody>
</table>

### Notes

1. Specifications are available in water coils to increase capacities at low fluid flow rates.
2. All chilled water coils can be used in hot water applications.
3. Special material construction, operating pressures and temperatures are available.
4. Drain and vent connections are standard on all water coils.
5. All offshore lengths are available in one-inch increments (except T and ST coils).
6. All for explosion are available in one-fourth per foot increments.
7. High and cold water applications are standard on all water coils.
8. All specifications are consistent with the latest explosion requirements.

Heating Coils

### Characteristics

<table>
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<tr>
<th>Model</th>
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<td>N</td>
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### Notes

1. All for explosion are available in one-fourth per foot increments.
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1. Turbulators are available in water coils to increase capacities at low fluid flow rates.

Notes:
- AIR
- WATER

<table>
<thead>
<tr>
<th>CHARACTERISTICS</th>
<th>ROWS</th>
<th>FINISHED WIDTH</th>
<th>FINISHED LENGTH</th>
<th>FINISHED HEIGHT</th>
<th>TUBE MATERIAL</th>
<th>PSI</th>
<th>TEMP (F)</th>
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</table>

- DRAINABLE AT HEADER 24, 30, 33" 80-168 5⁄8" OD 200 325 (1-ROW)
- GENERAL PURPOSE 1* 6, 9, 12, 18 ALUMINUM COPPER
- HOT WATER .024"
- LOW GPM 1 12, 18 ALUMINUM COPPER
- HOT WATER .024"
- FULL-ROW SERPENTINE .020" 200 220 (2-ROW)
- ALTERNATIVE-TUBE FEED .020"
- DRAINABLE AT HEADER 1* 6, 9, 12, 18 12"-168" ALUMINUM COPPER 200 325 (1-ROW)
- ST HAS SLIP FLANGE 96, 110, 144 STEAM 350 400
- T HAS STANDARD CASING. COPPER .035" WATER 275 350
- TWO-TUBE FEED .020"
- FULL-ROW SERPENTINE 10, 12 30, 33" 80-168 5⁄8"OD
- EIGHT-TUBE FEED 30" 80-168 5⁄8"OD
- CHILLED WATER .020"
- CHILLED WATER .024"
- FULL-ROW SERPENTINE 30, 33" .020"
More Coils for More Uses

Technology.

C.D.S. Network
again it's the leader in coil
and user support instantly.

Selection programs, Trane proves
computerized engineering

The Trane Customer Direct

delivers HVAC program updates
along with IVS and computer

With the variety of header design

features and material flexibility,

Complete with a communications

design service providing time-

personal computer programs.

It reserves the right to change design and specification without notice.
Since The Trane Company has a policy of continuous product improvement,

File No. PL-AH-COIL-000-TS-1-898

Supersedes COIL-TS-1 August 1998

Unique Design

Cost-Effective

Energy Efficient

Infinitely Variable Fin Spacing

More Coils for More Uses

Heating and Cooling Coils

Sigma-Flo®

Delta-Flo™

Prima-Flo®

Heat Recovery

• Coil Runaround Loop Heat

• Refrigerant Heat Recovery

• Refrigerant

• Steam

• Hot Water

• Chilled Water

Improve system efficiency with 25
steam coils, including coils with

fins and steam pressure drop for

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Designs for All Comfort,

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Delta-Flo H are available in

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Prima-Flo H fins offer increased

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