SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

Installation Instructions

Human Interface Upgrade
Voyager™ 12.5 to 25 Tons, Precedent™ 3 to 10 Tons

October 2016
Introduction

Read this manual thoroughly before operating or servicing this unit.

Warnings, Cautions, and Notices

Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:

**WARNING** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**CAUTION** Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

**NOTICE** Indicates a situation that could result in equipment or property-damage only accidents.

Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants-including industry replacements for CFCs such as HCFCs and HFCs.

Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified. The Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

---

**WARNING**

Proper Field Wiring and Grounding Required!

Failure to follow code could result in death or serious injury. All field wiring MUST be performed by qualified personnel. Improperly installed and grounded field wiring poses FIRE and ELECTROCUTION hazards. To avoid these hazards, you MUST follow requirements for field wiring installation and grounding as described in NEC and your local/state electrical codes.

---

**WARNING**

Personal Protective Equipment (PPE) Required!

Failure to wear proper PPE for the job being undertaken could result in death or serious injury. Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, MUST follow precautions in this manual and on the tags, stickers, and labels, as well as the instructions below:

- Before installing/servicing this unit, technicians MUST put on all PPE required for the work being undertaken (Examples; cut resistant gloves/sleeves, butyl gloves, safety glasses, hard hat/bump cap, fall protection, electrical PPE and arc flash clothing). ALWAYS refer to appropriate Material Safety Data Sheets (MSDS)/Safety Data Sheets (SDS) and OSHA guidelines for proper PPE.

- When working with or around hazardous chemicals, ALWAYS refer to the appropriate MSDS/SDS and OSHA/GHS (Global Harmonized System of Classification and Labelling of Chemicals) guidelines for information on allowable personal exposure levels, proper respiratory protection and handling instructions.

- If there is a risk of energized electrical contact, arc, or flash, technicians MUST put on all PPE in accordance with OSHA, NFPA 70E, or other country-specific requirements for arc flash protection, PRIOR to servicing the unit. NEVER PERFORM ANY SWITCHING, DISCONNECTING, OR VOLTAGE TESTING WITHOUT PROPER ELECTRICAL PPE AND ARC FLASH CLOTHING. ENSURE ELECTRICAL METERS AND EQUIPMENT ARE PROPERLY RATED FOR INTENDED VOLTAGE.
Copyright

This document and the information in it are the property of Trane, and may not be used or reproduced in whole or in part without written permission. Trane reserves the right to revise this publication at any time, and to make changes to its content without obligation to notify any person of such revision or change.

Trademarks

All trademarks referenced in this document are the trademarks of their respective owners.

Revision History

- Addition of new eFlex™ models.
# Table of Contents

Table of Contents ........................ 4
Models Supported .......................... 5
   Voyager™ 12.5 to 25 Tons ............... 5
   Precedent™ 3 to 10 Tons .................. 5
General Information .......................... 6
   Part Identification ........................ 6
   Tools List ................................... 7
Voyager™ Light Commercial Installation Instructions .............................. 8
Precedent™ Unit Installation Instructions .............................................. 11
Models Supported

Voyager™ 12.5 to 25 Tons

All models that have ReliaTel™ controls installed. To identify if ReliaTel™ controls are installed, validate digit 9 of the model number is an “R.”

Precedent™ 3 to 10 Tons

All models that have ReliaTel™ controls installed (where digit 9 of the model number is an “R’”) except Precedent™ A cabinets, which include the following:

Table 1. Precedent™ A cabinet models

<table>
<thead>
<tr>
<th>TSC036A</th>
<th>YHC036A</th>
<th>THC048A</th>
<th>WSC048A</th>
<th>WSC060A</th>
<th>THC043A</th>
</tr>
</thead>
<tbody>
<tr>
<td>THC036A</td>
<td>WSC036A</td>
<td>YSC048A</td>
<td>TSC060A</td>
<td>THC033A</td>
<td>YHC043A</td>
</tr>
<tr>
<td>YSC036A</td>
<td>TSC048A</td>
<td>YHC048A</td>
<td>YSC060A</td>
<td>YHC033A</td>
<td></td>
</tr>
</tbody>
</table>

To identify the type of Precedent™ cabinet for older models, view the letter after the model number on the nameplate. For newer models, it is the 30th digit of the model number.

Figure 1. Cabinet identification on nameplate, older models

Figure 2. Cabinet identification on nameplate, newer models
General Information

The information provided in this manual is intended for use when adding human interface support to a Precedent™ or Voyager™ Light Commercial unit that has ReliaTel™ controls. The work involved in this upgrade consists of the following:

- Updating to the latest ReliaTel™ Refrigeration Module (RTRM) to MOD02703
- Installing the TD-5 human interface mounting bracket
- Mounting a TD-5 display to the human interface mounting bracket
- Connecting the TD-5 human interface cable to the RTRM

The TD-5 human interface allows you to view historic alarms, reports, graph specific data, create setpoints, and save graph data to a USB device for further diagnosis. Detailed information on the capabilities of the TD-5 can be found in the Tracer™ TD-5 Display for ReliaTel™ Controller Installation, Operation and Maintenance Guide (RT-SVX49*-EN).

A number of setpoints can be changed by using the different potentiometers on each control board. To change the setpoint, use a screwdriver to turn the potentiometers to a specific value.

Figure 3. Example of changing potentiometer value on the RTOM

Table 2. Optional setpoints

<table>
<thead>
<tr>
<th>Option</th>
<th>Model No. Identification</th>
<th>Setpoint</th>
<th>Supported Control Module</th>
</tr>
</thead>
<tbody>
<tr>
<td>17 SEER</td>
<td>Digit 6 = 7</td>
<td>Supply fan adjustment</td>
<td>RTOM MOD02554</td>
</tr>
<tr>
<td>Economizer</td>
<td>Digit 14 = C, D, E, F, G, or H</td>
<td>Economizer reference enthalpy Economizer dry bulb enabled</td>
<td>RTEM MOD02667</td>
</tr>
</tbody>
</table>

Note: This does not mean that older RTOM and RTEM modules are unusable. The TD-5 human interface can still gather data from older RTOM and RTEM boards in addition to having the ability to create setpoints. The latest revisions of the RTOM and RTEM boards require an upgrade to receive the setpoint functionality described in Table 2. The revision list of all ReliaTel™ boards is located in the ReliaTel™ Controller Installation, Operation, and Maintenance Guide (RT-SVX49*-EN).

This manual refers to other pieces of literature at various points. The referenced literature is not included in the upgrade package unless noted. It is available for download from through the online literature repository.

If you need technical assistance during installation, contact Light Commercial Technical Service in Clarksville, TN. Ensure installation is performed by a qualified service technician.

Part Identification

The following tables provide part identification information.

Table 3. Voyager™ Light Commercial (KIT17429)

<table>
<thead>
<tr>
<th>Aftermarket Part #</th>
<th>Description</th>
<th>Qty</th>
<th>Factory Part #</th>
</tr>
</thead>
<tbody>
<tr>
<td>MOD02703</td>
<td>Module, ReliaTel™ refriger dual circuit cool/hp</td>
<td>1</td>
<td>X13650867170</td>
</tr>
<tr>
<td>CNT07131</td>
<td>TD-5 display with Modbus, USB host support</td>
<td>1</td>
<td>X13760344010</td>
</tr>
<tr>
<td>BRK04416</td>
<td>Bracket, human interface mounting</td>
<td>1</td>
<td>438577210100</td>
</tr>
<tr>
<td>BRK04519</td>
<td>Bracket, mounting bracket</td>
<td>1</td>
<td>438577220100</td>
</tr>
<tr>
<td>SCR00909</td>
<td>Screw, Phillips panhead 0.75&quot; thread rolling zinc plate 6-32</td>
<td>2</td>
<td>X25330033130</td>
</tr>
<tr>
<td>SCR01623</td>
<td>Screw, 10-16 UNC x 1/2</td>
<td>3</td>
<td>X25240209010</td>
</tr>
</tbody>
</table>

To view all potentiometer setpoint values, put the TD-5 human interface in Read mode by going to Settings > Setup > Display Read Only Mode.

In Writer mode, the TD-5 can override the setpoint values created from the potentiometers, making setpoint configuration easier.
**Table 3. Voyager™ Light Commercial (KIT17429)**

<table>
<thead>
<tr>
<th>Aftermarket Part #</th>
<th>Description</th>
<th>Qty</th>
<th>Factory Part #</th>
</tr>
</thead>
<tbody>
<tr>
<td>SCR02375</td>
<td>Screw, brass Phillips panhead 8 mm machine, M4-8</td>
<td>4</td>
<td>X25020715010</td>
</tr>
<tr>
<td>IRT00017</td>
<td>Stop bumper, .486 OD x .81 LG</td>
<td>3</td>
<td>X20070029010</td>
</tr>
<tr>
<td></td>
<td>Installation documentation</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

**Optional Parts**

| MOD02554           | Module, ReliaTel™ options, RTOM (to create supply fan adjustment setpoint) | 1   | X13650868090     |
| MOD02667           | Module, ReliaTel™ economizer logic, RTEM, ReliaTel™ (to create economizer ref enthalpy and economizer dry bulb enabled setpoints) | 1   | X13651513030     |

**Table 4. Precedent™ (KIT17430)**

<table>
<thead>
<tr>
<th>Aftermarket Part #</th>
<th>Description</th>
<th>Qty</th>
<th>Factory Part #</th>
</tr>
</thead>
<tbody>
<tr>
<td>MOD02703</td>
<td>Module, ReliaTel™ refrigeration dual circuit cool/hp</td>
<td>1</td>
<td>X13650867190</td>
</tr>
<tr>
<td>CNT07131</td>
<td>TD-5 display with Modbus, USB host support</td>
<td>1</td>
<td>X13750344010</td>
</tr>
<tr>
<td>BRK04546</td>
<td>TD-5 mounting bracket</td>
<td>1</td>
<td>507115960001</td>
</tr>
<tr>
<td>SCR02375</td>
<td>Screw, brass Phillips panhead 8 mm machine, M4-8</td>
<td>4</td>
<td>X25020715010</td>
</tr>
<tr>
<td>SCR01623</td>
<td>Screw, 10-16 UNC x 1/2</td>
<td>3</td>
<td>X25240209010</td>
</tr>
<tr>
<td>IRT00017</td>
<td>Stop bumper, .486 OD x .81 LG</td>
<td>3</td>
<td>X20070029010</td>
</tr>
<tr>
<td></td>
<td>Installation documentation</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

**Optional Parts**

| MOD02554           | Module, ReliaTel™ options, RTOM (to create supply fan adjustment setpoint) | 1   | X13650868090     |
| MOD02667           | Module, ReliaTel™ Economizer Logic, RTEM, ReliaTel™ (to create economizer ref enthalpy and economizer dry bulb enabled setpoints) | 1   | X13651513030     |

**Tools List**

- Cordless drill
- 1/8" drill bit
- Phillips driver bit (#2/standard)
- 5/16" hex nut driver bit
- Phillips screwdriver
- Sharpie magic marker
- Zip tie
1. Turn off the main power disconnect to the unit and then follow the correct lockout/tagout safety procedures to ensure that main power to the machine cannot be inadvertently restored.

2. Open the control cabinet door panel to locate the RTRM board.
   - For standard panels, remove the two screws at the bottom of the control door panel.
   - Depending on the model, you may need to remove the high voltage sheet metal that is attached by recessed screws.

3. Replace the RTRM as follows:
   a. Detach the cables from the RTRM board that go to a thermostat and sensors.
   b. Once all cables/wires are detached, remove the existing RTRM board from the back of the cabinet and attach the newer RTRM board.
   c. Reconnect all cables/wires that were removed from the existing module to the new module.

   To view detailed information on each connection of the RTRM board, refer to the ReliaTel™ Microprocessor Controls Service Diagnostics Manual (RT-SVD03*-EN).

4. Mount the TD-5 human interface bracket as follows:
   a. Pre-drill holes for the TD-5 human interface mounting bracket (BRK04519) below the control compartment. Voyager™ Light Commercial models manufactured after January 2014 already have pre-drilled holes for the TD-5 human interface mounting bracket. If the model was manufactured before January 2014, pre-drilled holes are required.
   b. Place the TD-5 human interface mounting bracket BRK04519 directly below the control compartment against the inside of the unit. Use the TD-5 mounting bracket BRK04519 as a template to mark the holes of the bracket.
   c. Before drilling the holes, ensure that nothing will be damaged on the other side of the sheet metal. Then pre-drill the marked holes, using a 1/8" drill bit.
   d. Fasten the TD-5 mounting bracket, using a 5/16" nut driver and the 10-16 UNC x ½" screws.
   e. Fasten the stop bumpers (IRT00017) around the bottom screw thread.

5. Mount the TD-5 human interface (CNT07131) to bracket BRK04416, as follows:
   a. The notches on bracket BRK04416 must be located at the top and bottom of the TD-5.
   b. Use a Phillips screw driver and 4 of the 4M 8 mm screws to fasten the TD-5 human interface onto BRK04416.
6. Place the TD-5 human interface and BRK04416 onto the TD-5 mounting bracket BRK04519, using the TD-5 mounting bracket eyelets. At any time, the TD-5 human interface can be held for navigational purposes. Two optional screws are included to fasten the two mounting brackets.

7. Run the TD-5 cord through the control compartment base floor hole.

8. Insert the TD-5 cord into the J10 connection on the RTRM board, ensuring that the cord is not pulled tight against any sheet metal edges that could cause damage to the cord.

9. Optional: If the RTOM board was purchased, which allows the ability to create the Supply Fan Adjustment setpoint, remove the older RTOM board and replace it with the newer RTOM board as follows:
   a. Ensure that the newer RTOM board’s local potentiometer values are identical to the replaced RTOM board.
   b. Once all cables/wires are detached, remove the existing RTOM board from the back of the cabinet and attach the newer RTOM board.
   c. Reconnect all cables/wires that were removed from the existing module to the new module.

To view detailed information on each connection of the RTOM board, refer to the ReliaTel™ Microprocessor Controls Service Diagnostics Manual (RT-SVD03*-EN).

10. Optional: If the RTEM board was purchased, which allows the ability to create the economizer reference enthalpy and economizer dry bulb enabled setpoint, remove the RTEM board and replace it with the newer RTEM board as follows:
   a. Ensure the newer RTEM board’s local potentiometer values are identical to the replaced RTEM board.
b. Once all cables are detached, remove the existing RTEM from the unit and attach the newer RTEM board.

c. Reconnect all cables/wires that were removed from the existing module to the new module.

To view detailed information on each connection of the RTEM board, refer to the ReliaTel™ Microprocessor Controls Service Diagnostics Manual (RT-SVD03*-EN).

11. Turn on the unit by turning the disconnect to the on position.

12. To start the unit, press the Auto button in the upper right hand corner of the TD-5 human interface.
1. Turn off the main power disconnect to the unit and then follow the correct lockout/tagout safety procedures to ensure that main power to the machine cannot be inadvertently restored.

2. Open the control cabinet door panel to locate the RTRM board.
   - For standard panels, remove the two screws at the bottom of the control door panel.

Figure 10. Precedent™ E Cabinet - RTRM board

Figure 11. Precedent™ B Cabinet - RTRM board

3. Replace the RTRM as follows:
   a. Detach the cables from the RTRM board that go to a thermostat and sensors.
   b. Once all cables are detached, remove the existing RTRM board from the back of the cabinet and attach the new RTRM board.
   c. Reconnect all cables/wires that were removed from the existing module to the new module.
   d. Insert the TD-5 cord into the J10 connection on the RTRM board.
   e. Place the TD-5 on top of the unit while mounting the bracket.

Figure 12. TD-5 Human Interface Schematic (2313-1548)

4. Optional: If the RTOM board was purchased, which allows the ability to create the supply fan adjustment setpoint, remove the older RTOM board and replace it with the newer RTOM board as follows:

   The RTOM board will be located in either the indoor fan section or the control panel compartment depending on the Precedent™ model.

Figure 13. Precedent™ E Cabinet - RTOM board
a. Ensure the newer RTOM board’s local potentiometer values are identical to the replaced RTOM board.

b. Once all cables/wires are detached, remove the existing RTOM board from the back of the cabinet and attach the newer RTOM board.

c. Reconnect all cables/wires that were removed from the existing module to the new module.

To view detailed information on each connection of the RTOM board can be viewed in the ReliaTel™ Microprocessor Controls Service Diagnostics Manual (RT-SVD03*-EN).

5. Mount the TD-5 human interface bracket as follows:

   a. Place the TD-5 human interface mounting bracket in the front of the control compartment. Use the TD-5 human interface mounting bracket as a template to mark the holes. For units that have the gas/heat option and a voltage of either 450/60/3 or 575/60/3 an additional sensor and transformer may be attached in this area.

   b. Before drilling the holes, ensure that nothing will be damaged on the other side of the sheet metal. Then pre-drill the marked holes with a 1/8” drill bit.

   c. Fasten the TD-5 mounting bracket, using a 5/16” nut driver and the 10-16 UNC x 1/2” screws.

   d. Fasten the stop bumpers (IRT00017) around the bottom screw thread.

6. Mount the TD-5 display (CNT07131) to the TD-5 human interface mounting bracket.

   This bracket gives the user the ability to hold the TD-5 human interface in their hand while diagnosing issues.

   a. Fasten 3 of the 4M 8 mm screws into the top two holes and bottom left hand hole of the TD-5 human interface making sure 1 mm is left to place the TD-5 human interface into the recessed screw holes. Loctite can be optionally used when fastening the screws.

   b. The TD-5 can be permanently fastened by installing the 4th screw in the bottom right hand hole once the TD-5 human interface is mounted.

   c. Using the plastic zip tie, (fastened to the hole in the right hand leg of the TD-5 bracket) bundle the TD-5 cord to ensure it is isolated from the other controls.
Do not pull the cord tight against any sheet metal edges. This could cause damage to the cord.

7. Optional: If the RTEM board was purchased, which allows the ability to create the economizer reference enthalpy and economizer dry bulb enabled setpoint, remove the RTEM board and replace it with the newer RTEM board as follows:
   a. Ensure the newer RTEM board's local potentiometer values are identical to the replaced RTEM board.
   b. Once all cables are attached remove the existing RTEM from the unit and attach the newer RTEM board.
   c. Reconnect all cables/wires that were removed from the existing module to the new module.

To view detailed information on each connection of the RTEM board, refer to the ReliaTel™ Microprocessor Controls Service Diagnostics Manual (RT-SVD03*-EN).

8. Replace current high voltage door with 4366-8721-0110.
10. Install Human Interface and bracket onto newly installed high voltage door.
11. Turn on the unit by turning the disconnect to the on position.
12. To start the unit, press the Auto button in the upper right hand corner of the TD-5 human interface.

Figure 18. Precedent™ E Cabinet - RTEM Location

Figure 19. Precedent™ F Cabinet - Human Interface Door
Ingersoll Rand (NYSE:IR) advances the quality of life by creating comfortable, sustainable and efficient environments. Our people and our family of brands—including Club Car®, Ingersoll Rand®, Thermo King® and Trane®—work together to enhance the quality and comfort of air in homes and buildings; transport and protect food and perishables; and increase industrial productivity and efficiency. We are a global business committed to a world of sustainable progress and enduring results. For more information, visit www.ingersollrand.com.

Ingersoll Rand has a policy of continuous product and product data improvement and reserves the right to change design and specifications without notice.